

PRODUCT DATA SHEET

AMBERJET™ 1000 H

Industrial Grade Strong Acid Cation Exchanger

AMBERJET 1000 H resin is a uniform particle size, high quality, strong acid cation exchanger designed for use in all general demineralisation systems. The uniformity and mean particle size of AMBERJET 1000 H have been optimised for use in industrial

demineralisation equipment. AMBERJET 1000 H can be directly substituted for conventional gel cation exchange resin in new equipment and in re-beds of existing installations.

PROPERTIES

Physical form _____	Amber spherical beads
Matrix _____	Styrene divinylbenzene copolymer
Functional group _____	Sulfonic acid
Ionic form as shipped _____	H ⁺
Total exchange capacity ^[1] _____	≥ 1.80 eq/L (H ⁺ form) - ≥ 2.00 eq/L (Na ⁺ form)
Moisture holding capacity ^[1] _____	50 to 58 % (H ⁺ form)
Shipping weight _____	800 g/L
Specific gravity _____	1.18 to 1.22 (H ⁺ form)
Particle size	
Uniformity coefficient ^[1] _____	≤ 1.3
Harmonic mean size ^[1] _____	0.620 – 0.800 mm
< 0.425 mm ^[1] _____	≤ 2 %
Maximum reversible swelling _____	Na ⁺ → H ⁺ < 10 %

^[1] Contractual value

Test methods are available on request.

SUGGESTED OPERATING CONDITIONS

Maximum operating temperature _____	135 °C
Minimum bed depth _____	800 mm
Service flow rate _____	5 to 40 BV*/h
Regeneration	
Regenerant _____	HCl H ₂ SO ₄
Level (g/L) _____	40 to 150 40 to 200
Concentration (%) _____	4 to 10 0.7 to 8
Minimum contact time _____	20 minutes
Slow rinse _____	2 BV at regeneration flow rate
Fast rinse _____	1 to 3 BV at service flow rate

* 1 BV (Bed Volume) = 1 m³ solution per m³ resin

PERFORMANCE

Operating capacity and sodium leakage depend on several factors such as water analysis, temperature and regenerant level. The engineering data sheets EDS 0762 A, 0763 A, 0764 A and 0765 A, provide information to calculate them with hydrochloric and sulphuric acid, and co-flow or reverse flow regeneration.

LIMITS OF USE

AMBERJET 1000 H resin is suitable for industrial uses. For all other specific applications such as pharmaceutical, food processing or potable water

applications, it is recommended that all potential users seek advice from Rohm and Haas in order to determine the best resin choice and optimum operating conditions.

HYDRAULIC CHARACTERISTICS

Figure 1 shows the bed expansion of AMBERJET 1000 H resin as a function of backwash flow rate and water temperature. Figure 2 shows the pressure drop data for AMBERJET 1000 H resin, as a function of service flow rate and water temperature. Pressure drop data are valid at the start of the service run with clear water and a correctly classified bed.

Fig. 1 : Bed Expansion

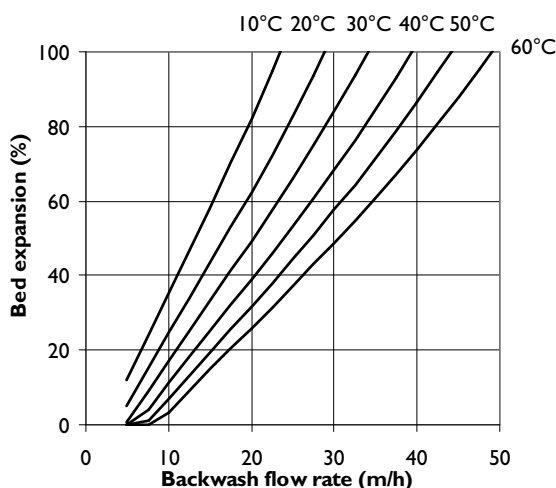
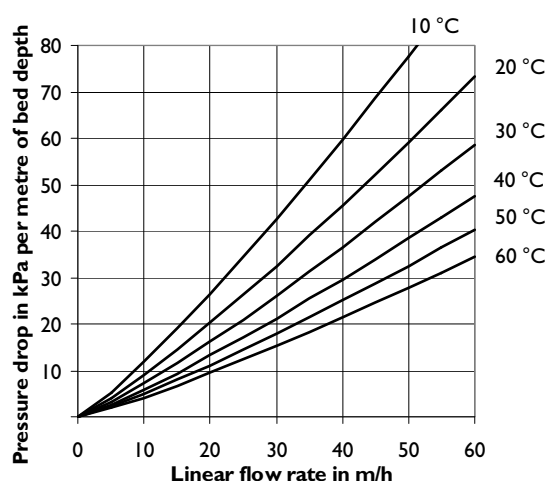


Fig. 2 : Pressure Drop



LENNTECH WATER TREATMENT AND Air purification

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Ion exchange resins and polymeric adsorbents, as produced, contain by-products resulting from the manufacturing process. The user must determine the extent to which organic by-products must be removed for any particular use and establish techniques to assure that the appropriate level of purity is achieved for that use. The user must ensure compliance with all prudent safety standards and regulatory requirements governing the application. Except where specifically otherwise stated, Rohm and Haas Company does not recommend its ion exchange resins or polymeric adsorbents, as supplied, as being suitable or appropriately pure for any particular use. Consult your Rohm and Haas technical representative for further information. Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Nitric acid and other strong oxidising agents can cause explosive type reactions when mixed with Ion Exchange resins. Proper design of process equipment to prevent rapid buildup of pressure is necessary if use of an oxidising agent such as nitric acid is contemplated. Before using strong oxidising agents in contact with Ion Exchange Resins, consult sources knowledgeable in the handling of these materials.

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