Product Data Sheet

FilmTec™ SW30XFR-400/34i Element

Fouling-Resistant Seawater Reverse Osmosis Element with iLEC™ Interlocking Endcaps

Description

DuPont Water Solutions offers various premium Seawater Reverse Osmosis (RO) Elements designed to improve system uptime and plant reliability which ultimately translate to lower Total Cost of Ownership (TCO). FilmTec™ Elements combine premium membrane performance with automated precision fabrication, which takes system performance to exceptional levels.

FilmTec™ SW30XFR-400/34i Elements are designed specifically to handle biofouling in seawater desalination plants. Elements are equipped with advanced fouling-resistant and cleanability features, helping plants reduce the number of chemical cleanings, while maintaining high rejection and low energy. Benefits of the FilmTec™ SW30XFR-400/34i Elements include:

- Fouling-resistant design, reducing the number of chemical cleanings by more than 33%.‡
- Durable membrane chemistry, maintaining stable and high rejection despite repeated chemical cleanings (Figure 1).
- Low element differential pressure, improving system hydraulic balance (Figure 2).
- More effective and efficient cleaning of biofilm, organic compounds and scale, achieved through the widest pH range in cleaning (pH 1 – 13), made possible by the most advanced FilmTec™ RO membrane sheet available today.
- Utilization of the distinct iLEC™ Interlocking Endcaps that help reduce system operating costs and reduce the risk of O-ring leaks that cause poor water quality.

‡ Relative to a leading fouling-resistant product currently available in the market.

Figure 1: Salt Passage Increase versus number of CIP for SW30XFR-400/34i and Membrane A

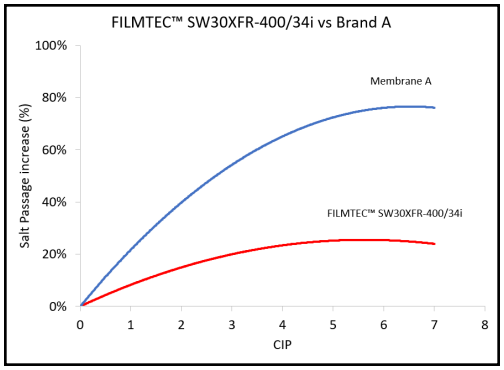
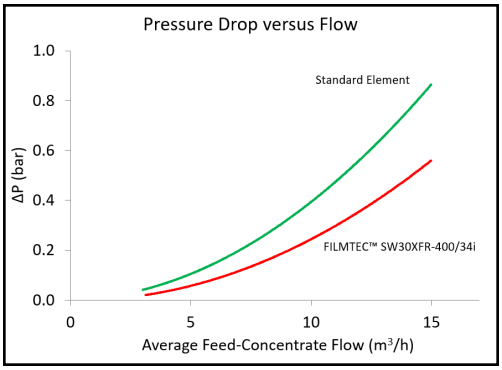


Figure 2: Element differential pressure versus flowrate for SW30XFR-400/34i and Standard Element



Product Type

Spiral-wound element with polyamide thin-film composite membrane

Form No. 45-D00700-en, Rev. 0
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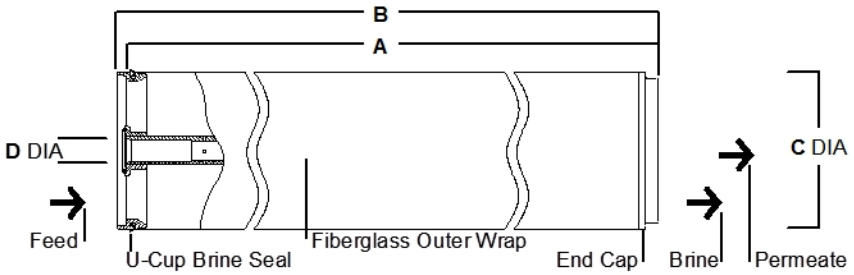
Typical Properties

FilmTec™ Element	Active Area (ft^2)	Active Area (m^2)	Feed Spacer Thickness (mil)	Permeate Flowrate (gpd)	Permeate Flowrate (m^3/d)	Stabilized Boron Rejection (%)	Stabilized Salt Rejection (%)
SW30XFR-400/34i	400	37	34	7,500	28	92	99.8

1. The above values are normalized to the following conditions: 32,000 ppm NaCl, 5 ppm boron, 800 psi (5.5 MPa), 77°F (25°C), pH 8, 8% recovery.
2. Permeate flows for individual elements may vary ± 15%.
3. Minimum Salt Rejection is 99.65%.
4. Stabilized salt rejection is generally achieved within 24 – 48 hours of continuous use, depending upon feedwater characteristics and operating conditions.
5. Product specifications may vary slightly as improvements are implemented.
6. Active area guaranteed ± 5%. Active area as stated by DuPont Water Solutions is not comparable to the nominal membrane area figure often stated by some element suppliers.

Element Dimensions



Dimensions – inches (mm)								1 inch = 25.4 mm
	A		B		C		D	
FilmTec™ Element	**(in.)**	**(mm)**	**(in.)**	**(mm)**	**(in.)**	**(mm)**	**(in.)**	**(mm)**
SW30XFR-400/34i	40.0	1,016	40.5	1,029	7.9	201	1.125 ID	29 ID

1. Refer to FilmTec™ Design Guidelines for multiple-element systems of 8-inch elements (Form No. 45-D01695-en).
2. Element to fit nominal 8-inch (203-mm) I.D. pressure vessel
3. Individual elements with iLEC™ Interlocking Endcaps measure 40.5 inches (1,029 mm) in length (B). The net length (A) of the elements when connected is 40.0 inches (1,016 mm).

Operating and Cleaning Limits

Maximum Operating Temperature [a, b]	113°F (45°C)
Maximum Operating Pressure [b]	1,200 psig (83 bar)
Maximum Element Pressure Drop	15 psig (1.0 bar)
pH Range	
Continuous Operation [a]	2 – 11
Short-term Cleaning (30 min) [c]	1 – 13
Maximum Feed Silt Density Index (SDI)	SDI 5
Free Chlorine Tolerance [d]	< 0.1 ppm

a. Maximum temperature for continuous operation above pH 10 is 95°F (35°C).
b. Consult your DuPont representative for advice on applications above 95°F (35°C). Refer to FilmTec™ Elements Operating Limits (Form No. 45-D00691) for warranty-voiding conditions and additional information.
c. Refer to guidelines in Cleaning Guidelines (Form No. 45-D01696-en) for more information.
d. Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, residual free chlorine should be removed by pretreatment prior to membrane exposure. Please refer to Dechlorinating Feedwater (Form No. 45-D01569-en) for more information.

Form No. 45-D00700-en, Rev. 0
October 2019

Additional Important Information

Before use or storage, review these additional resources for important information:

- Usage Guidelines for FilmTec™ 8" Elements (Form No. 45-D01706-en)
- Start-Up Sequence (Form No. 45-D01609-en)
- Storage and Shipping of New FilmTec™ Elements (Form No. 45-D01633-en)

Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.
- Permeate obtained from the first hour of operation should be discarded.

Regulatory Note

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

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Have a question? Contact us at:

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