

DuPont™ Inge™ MB PRO L 64 H Module

Module Installed in Horizontal Pressure Vessels

Key Features

Innovative Multibore™ PRO PES Fibers:

- Exceptional physical strength and chemical resistance.
- High colloidal particulate, bacteria and virus log removal rate.
- Excellent filtration permeability.
- Optional coagulation can enhance the removal of algae and organics.

Optimized Module Design:

- Ideal design to integrate in horizontal pressure vessels.
- Enhanced active filtration area.

Key Applications

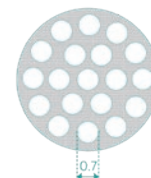
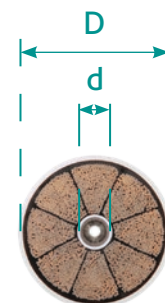
- Municipal drinking water.
- Desalination RO pretreatment.
- Designed as a replacement option in alternative UF systems.

Module Specification

General		
Part Number / GMID	IN-0124 / 12071523 (includes EP-0115 / 12070222)	
Mode of Filtration	In-Out Pressurized	
Membrane Type	Multibore™ PRO	
Membrane Material	PESm	
Nominal Membrane Pore Size	0.02 µm	
Module Operating Process	Dead-end	
Housing Material	PVC-U, white	
Dimensions		
Active Membrane Area	64 m²	689 ft²
Module Length	1,537.5 mm	60.5 inch
Module Diameter (D)	220 mm	8.7 inch
Filtrate Collector Inner Diameter (d)	42.6 mm	1.7 inch
Maximum Insertion Depth of Interconnectors	50 mm	2.0 inch
Weight and Volume		
Shipping Weight (Module Only)	30 kg	66 lbs.
Weight Empty	30 kg	66 lbs.
Weight Filled	67 kg	147 lbs.
Hold-Up Volume Feed (CIP) ¹	12 L	3.3 gal
Hold-Up Volume Membrane Structure (CIP)	12 L	3.3 gal
Hold-Up Volume Filtrate (CIP)	21 L	5.6 gal

1. Volume applies to the module only (not the total volume of the pressure vessel).

MB PRO



Certified to NSF/ANSI/CAN 61
& NSF/ANSI 419

Suggested Operating Conditions

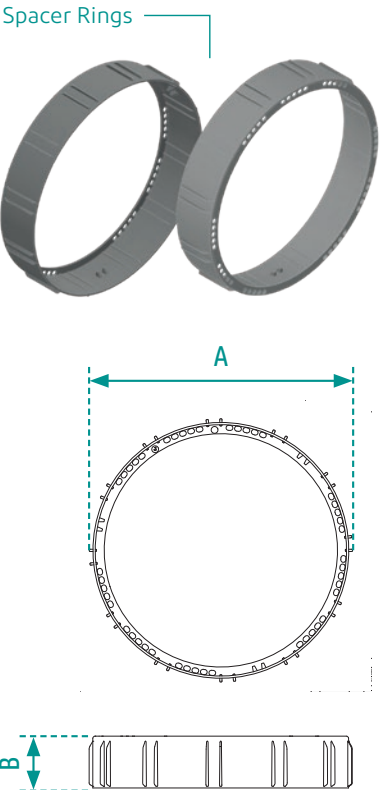
General	Details	
Operating Temperature Range	1 - 45 °C	34 - 113 °F
Operating pH	2 - 12	
Cleaning pH	1 - 13	
Typical Filtration TMP	0.1 - 0.6 bar	1.5 - 8.7 psi
Typical Backwash TMP	0.3 - 2.0 bar	4.4 - 29.0 psi
Backwash Flux	230 L/(m²h)	135 gfd
Backwash Flow	14.7 m³h	64.7 gpm
Operating Limits (Maximum)		
Rate of Temperature Change	5 °C/min	9 °F/min
Inlet Pressure at max 40°C	Please refer to the pressure vessel manufacturer.	
Rate of Pressure Change	0.5 bar/sec	7.3 psi/sec
Filtration TMP	1.5 bar	22 psi
Backwash TMP	3.0 bar	44 psi
Filtration Flux	140 L/(m²h)	82 gfd
Filtration Flow	8.9 m³h	39.2 gpm
Backwash Flux	250 L/(m²h)	147 gfd
Particle Size	230 µm	
Exposure NaOCl*	≤ 500,000 ppm x h (at pH ≥ 9.5)	
Concentration NaOCl	2,000 ppm	

*NaOCl exposure limits at lower pH are dependent on water type and are project specific.

Horizontal Connecting Kit for DuPont™ IntegraTec™ MB PRO 64 H

Characteristics

Kit Part Number / GMID	EP-0115 / 12070222	
Shipping weight	240 g	8.47 oz
Kit Content	Part number / GMID	Piece
Interconnector Set	EP-0106 / 12070214	1
Spacer Ring	KT-0178 / 12070623	2
Spacer Ring Specifications		
Material	Polypropylene white	
Diameter External (A)	233.4 mm	9.19 inch
Height (B)	46.0 mm	1.81 inch
Weight	70 g	2.47 oz



Standard Interconnector Set

Characteristics

Set Content	Piece
Interconnector	1
O-Rings ¹	4

Interconnector Part Number / GMID	EP-0106 / 12070214	
Shipping Weight	100 g	2.81 oz

Specifications

Interconnector		
Material	PVC-U white	
Total Length (L)	109 mm	4.29 inch
Outer Diameter (D)	41.3 mm	1.62 inch
Inner Diameter (d) ²	32.6 mm	1.28 inch
Depth of Insertion into Module (A)	50 mm	1.97 inch
Distance to Outer O-Ring (B)	8 mm	0.32 inch
Width of Stopper (C)	9 mm	0.35 inch
Excess Radius of Stopper (E)	4 mm	0.16 inch

O-Rings		
Material	Peroxide - cured EPDM	
Thickness	4 mm	0.16 inch
Inner Diamter	35 mm	1.38 inch

1. Preassembled on Interconnector.
2. Only valid for Interconnector EP-0106.

Optional Solid Interconnector Set

Depending on pressure vessel configuration, a solid interconnector can be ordered.

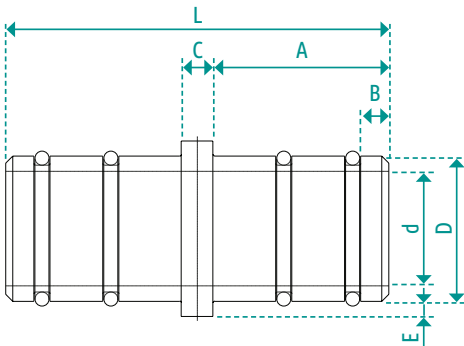
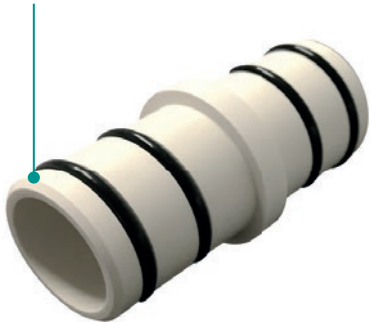
Characteristics

Set Content	Piece
Interconnector	1
O-Rings	4

Interconnector Part Number / GMID	EP-1106 / 12070232	
Shipping Weight	210 g	7.41 oz

All other specifications are identical with the Standard Interconnector.

Standard Interconnector Set



Solid Interconnector Set

General Information

- Avoid any abrupt pressure variations during start-up, operation, shutdown, cleaning or other sequences to prevent possible membrane damage. The maximum pressure change allowable is 0.5 bar/s.
- For assembly, please refer to the latest version of the [DuPont™ Inge™ MB L Horizontal PES-UF Module Assembly Manual](#) (Form No. 45-D02563-en).
- If operating limits and guidelines given in this bulletin are not strictly followed, any warranty will be null and void.
- To control biological growth during extended system shutdowns, a storage solution must be introduced into the membrane modules. For Detailed information, see the [DuPont™ Inge™ PES-UF Module Preservation Instruction](#) (Form No. 45-D02946-en).

Regulatory Note

- Certified drinking water modules require specific conditioning procedures prior to producing potable water. For operating parameters, please refer to the [DuPont™ Inge™ Process Requirements for Horizontal PES-UF Modules](#) (Form No. 45-D02233-en).
- Drinking water modules may be subjected to additional regulatory restrictions in some countries. Please check local regulatory guidelines and application status before use.
- Flushing needs to be done according to the [DuPont™ Inge™ PES-UF Module Rinsing Procedure](#) (Form No. 45-D02947-en).



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