



Technical Information TA575, TA576

Industrial thermowell for temperature measurement technology



Heavy-duty, general purpose thermowell manufactured from round barstock with a welded connection flange

Application

The thermowell is designed for use with resistance and thermocouple thermometers in demanding, heavy duty applications. Penetrant testing, ultrasonic tests, helium leakage tests, pressure resistance tests, and various non-destructive material tests are conducted to ensure the quality and workmanship of the materials.

Your benefits

- TA575 and TA576 are industry-standard thermowells manufactured from round barstock.
- The process connection is designed as a flange and either welded on both sides or with a full penetration weld.
- The thermowell is optionally available in a straight or conical shape, or with a conically tapered tip.
- The extension, immersion length, and thermowell dimensions can be selected according to the process requirements.
- A wide range of standard materials and flange connections is available.
- Customized versions can be manufactured according to specifications.

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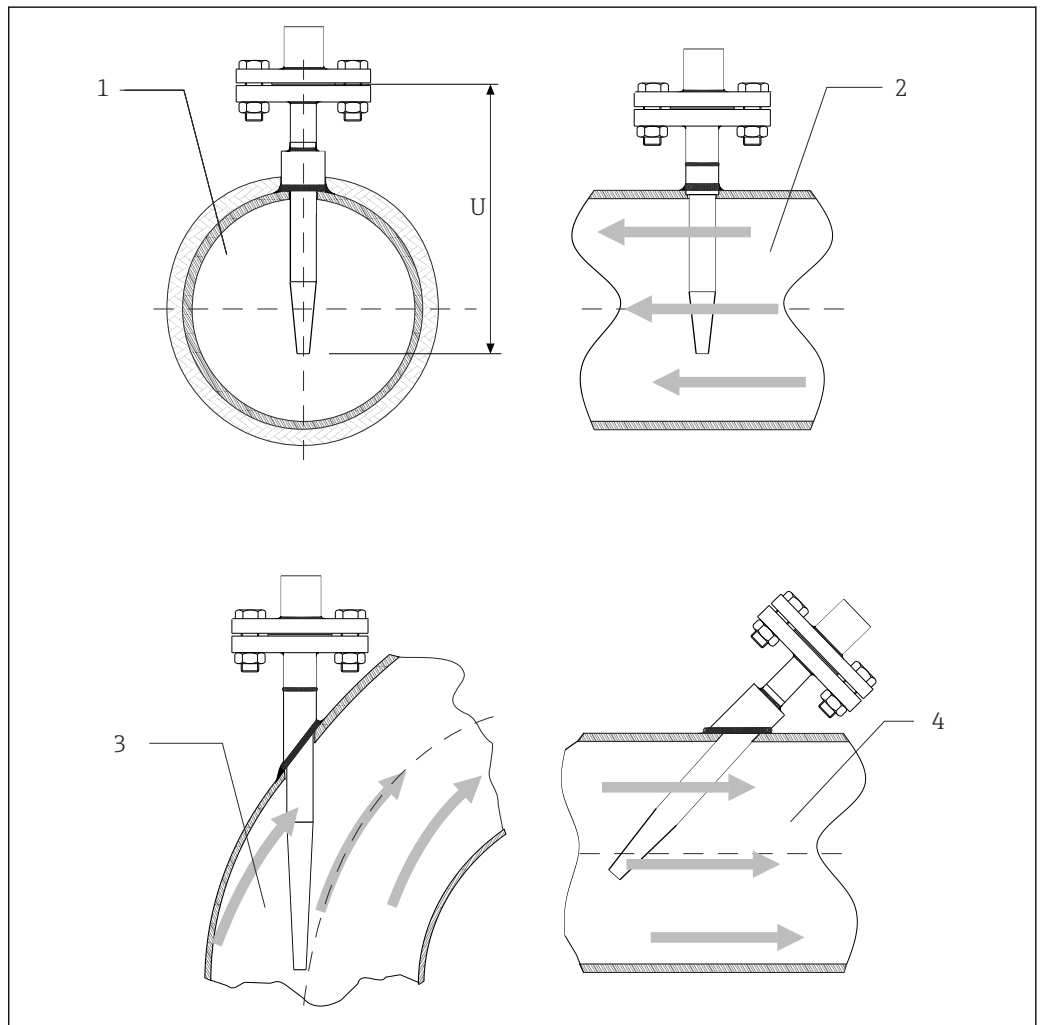
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Installation

Mounting location The thermowells can be installed in pipelines, tanks or vessels.

Orientation No restrictions.

Installation instructions



1 Installation examples

1-2 In pipes with a small cross-section, the sensor tip should reach or extend slightly past the axis of the pipe (= U).

3-4 Tilted installation

The immersion length of the thermometer can influence the measurement accuracy. If the immersion length is too short, measurement errors can be caused by heat conduction via the process connection and the vessel wall. For installation in a pipe, therefore, the recommended immersion length ideally corresponds to half of the pipe diameter (see 1 and 2). Installation at an angle (see 3 and 4) could be another solution. In determining the immersion length U, all the parameters of the thermometer and of the process to be measured must be taken into account (e.g. flow velocity, process pressure).

Recommended minimum immersion length = 80 to 100 mm (3.15 to 3.94 in)

The immersion length should be at least eight times the thermowell diameter.

Process

Process temperature range For the maximum operating temperatures, see the 'Material' section.

Pressure range

Process connection	Standard	Max. process pressure
Flange	EN1092-1	Depending on the flange pressure rating PNxx: 16 bar or 40 bar
	ASME B16.5	Depending on the flange pressure rating: 150 psi, 300 psi or 600 psi

Permitted flow velocity depending on the immersion length

The maximum permitted flow velocity that the thermowell can withstand decreases as the immersion length of the thermowell in the flowing medium increases. In addition, it depends on the shape and size of the thermowell, the medium type, process temperature and process pressure.

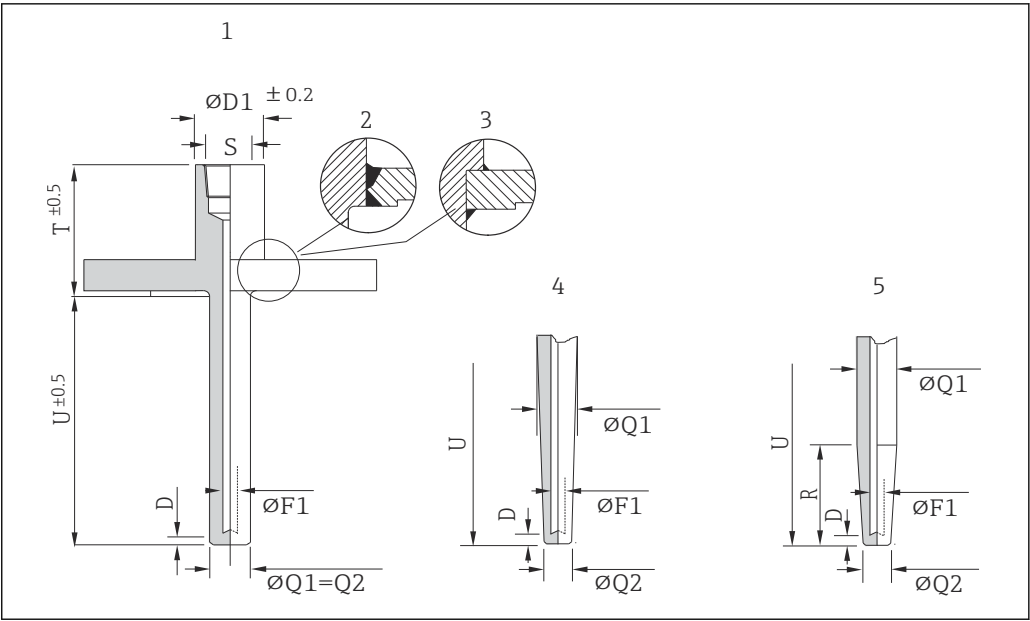


Thermowell sizing tool

The mechanical load capacity depending on the installation and process conditions can be verified online in the thermowell calculation tool: TW Sizing Module in the Endress+Hauser Applicator software. Information under <https://portal.endress.com/webapp/applicator>

Mechanical construction

Design, dimensions All dimensions in mm (in).



A0022827

2 Dimensions of the thermowell

- 1 Continuous straight shape with a flat bottom shape
- 2 Full penetration weld
- 3 Standard weld
- 4 Conical shape with a flat bottom shape
- 5 Conical shape, tapered, with a flat bottom shape
- D Bottom thickness
- F1 Bore diameter
- Q1 Outer diameter
- Q2 Root tip diameter
- R Taper length, if $R = 0$ the shape of the tip is straight or completely conical
- S Connection to the thermometer
- T Extension
- U Immersion length

Thermometer connection thread	
½" NPT	Screw-in length 8 mm (0.31 in)
½" NPSM ½" NPSC	Thread length 22 mm (0.87 in)

Thermowell	Thread	Standard
TA575	½" NPT, ½" NPSM	ASME B 1.20.1
TA576	½" NPT, ½" NPSC	

Thermowell

	TA575	TA576
Standard reference	Dow Chemical G6D-7002-00 (1995)	Du Pont SR6T/SR7T
Extension outer diameter	30 to 34 mm (1.18 to 1.34 in)	25 to 29 mm (0.98 to 1.14 in)
Immersion length outer diameter	≤ extension outer diameter	
Standard extension	75 mm (2.95 in)	56 mm (2.20 in) 58 mm (2.28 in)

	TA575	TA576
Standard bore diameter	7 mm (0.28 in)	6.5 mm (0.25 in) 7 mm (0.28 in) 9.5 mm (0.37 in) 10 mm (0.4 in)
Surface roughness:	< 0.8 μm (31.5 μin) < 1.6 μm (63.0 μin)	

Process connections

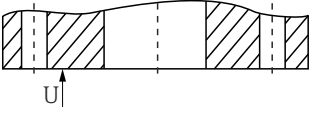
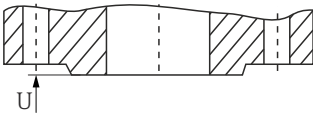
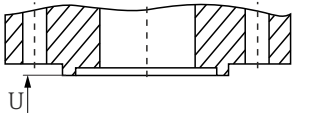
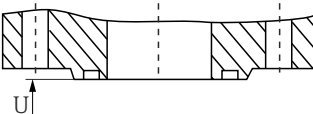
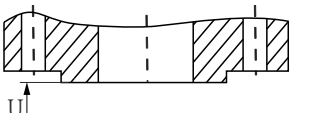
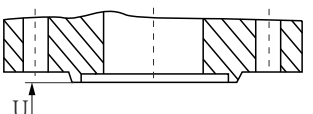
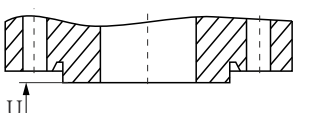


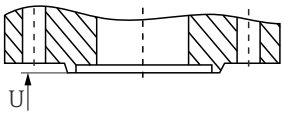
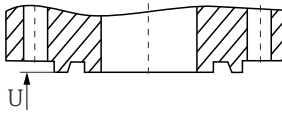
The flanges are supplied in stainless steel AISI 316L with material number 1.4404 or 1.4435. With regard to their stability-temperature property, the materials 1.4404 and 1.4435 are grouped together under 13E0 in DIN EN 1092-1 Tab.18 and under 023b in JIS B2220:2004 Tab. 5. The ASME flanges are grouped together under Tab. 2-2.2 in ASME B16.5-2013. Inches are converted into metric units (in - mm) using the factor 2.54. In the ASME standard, the metric data is rounded to 0 or 5.

Versions

- DIN flanges: German Standards Institute DIN 2527
- EN flanges: European standard DIN EN 1092-1:2002-06 and 2007
- ASME flanges: American Society of Mechanical Engineers ASME B16.5-2013
- JIS flanges: Japanese Industrial Standard B2220:2004
- HG/T flanges: Chinese Chemical Standard HG/T 20592-2009 and 20615-2009

Geometry of sealing surfaces

Flanges	Sealing surface	DIN 2526 ¹⁾		DIN EN 1092-1			ASME B16.5	
		Form	Rz (μm)	Form	Rz (μm)	Ra (μm)	Form	Ra (μm)
without raised face	 A0043514	A B	- 40 to 160	A ²⁾	12.5 to 50	3.2 to 12.5	Flat face (FF)	3.2 to 6.3 (AARH 125 to 250 μin)
with raised face	 A0043516	C D E	40 to 160 40 16	B1 ³⁾ B2	12.5 to 50 3.2 to 12.5	3.2 to 12.5 0.8 to 3.2	Raised face (RF)	
Tongue	 A0043517	F N	-	C	3.2 to 12.5	0.8 to 3.2	Tongue (T)	3.2
Groove	 A0043518			D			Groove (G)	
Projection	 A0043519	V 13	-	E	12.5 to 50	3.2 to 12.5	Male (M)	3.2
Recess	 A0043520	R 13		F			Female (F)	
Projection	 A0043521	V 14	for O-rings	H	3.2 to 12.5	3.2 to 12.5	-	-

Flanges	Sealing surface	DIN 2526 ¹⁾		DIN EN 1092-1			ASME B16.5	
		Form	Rz (µm)	Form	Rz (µm)	Ra (µm)	Form	Ra (µm)
Recess	 A0043522	R 14		G			-	-
With ring-type joint	 A0052680	-	-	-	-	-	Ring-type joint (RTJ)	1.6

- 1) Contained in DIN 2527
2) Typically PN2.5 to PN40
3) Typically from PN63

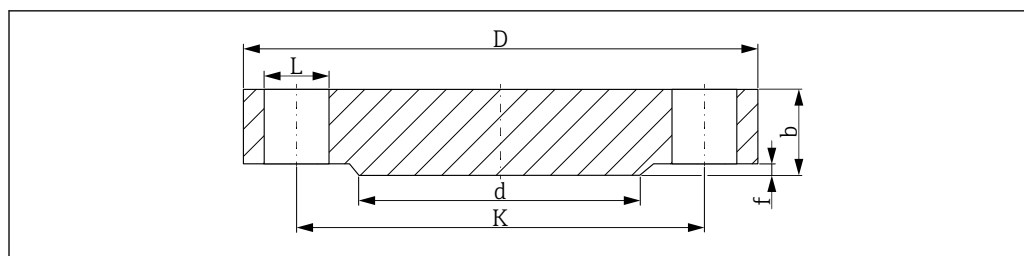
Flanges according to the old DIN standard are compatible with the new DIN EN 1092-1 standard.
Change in pressure ratings: Old DIN standards PN64 → DIN EN 1092-1 PN63.

Height of raised face ¹⁾

Standard	Flanges	Height of raised face f	Tolerance
DIN EN 1092-1:2002-06	all types	2 (0.08)	0 -1 (-0.04)
DIN EN 1092-1:2007	≤ DN 32		
	> DN 32 to DN 250	3 (0.12)	0 -2 (-0.08)
	> DN 250 to DN 500	4 (0.16)	0 -3 (-0.12)
	> DN 500	5 (0.19)	0 -4 (-0.16)
ASME B16.5 - 2013	≤ Class 300	1.6 (0.06)	±0.75 (±0.03)
	≥ Class 600	6.4 (0.25)	0.5 (0.02)
JIS B2220:2004	< DN 20	1.5 (0.06) 0	-
	> DN 20 to DN 50	2 (0.08) 0	
	> DN 50	3 (0.12) 0	

- 1) Dimensions in mm (in)

EN flanges (DIN EN 1092-1)



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3 Raised face B1

- L* Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face (generally 2 mm (0.08 in))

PN16¹⁾

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	18 (0.71)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	2.90 (6.39)
65	185 (7.28)	18 (0.71)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	3.50 (7.72)
80	200 (7.87)	20 (0.79)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	4.50 (9.92)
100	220 (8.66)	20 (0.79)	180 (7.09)	158 (6.22)	8xØ18 (0.71)	5.50 (12.13)
125	250 (9.84)	22 (0.87)	210 (8.27)	188 (7.40)	8xØ18 (0.71)	8.00 (17.64)
150	285 (11.2)	22 (0.87)	240 (9.45)	212 (8.35)	8xØ22 (0.87)	10.5 (23.15)
200	340 (13.4)	24 (0.94)	295 (11.6)	268 (10.6)	12xØ22 (0.87)	16.5 (36.38)
250	405 (15.9)	26 (1.02)	355 (14.0)	320 (12.6)	12xØ26 (1.02)	25.0 (55.13)
300	460 (18.1)	28 (1.10)	410 (16.1)	378 (14.9)	12xØ26 (1.02)	35.0 (77.18)

1) The dimensions in the following tables are in mm (in), unless otherwise specified

PN25

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)
200	360 (14.2)	30 (1.18)	310 (12.2)	278 (10.9)	12xØ26 (1.02)	22.5 (49.61)
250	425 (16.7)	32 (1.26)	370 (14.6)	335 (13.2)	12xØ30 (1.18)	33.5 (73.9)
300	485 (19.1)	34 (1.34)	430 (16.9)	395 (15.6)	16xØ30 (1.18)	46.5 (102.5)

PN40

DN	D	b	K	d	L	approx. kg (lbs)
15	95 (3.74)	16 (0.55)	65 (2.56)	45 (1.77)	4xØ14 (0.55)	0.81 (1.8)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)
200	375 (14.8)	36 (1.42)	320 (12.6)	285 (11.2)	12xØ30 (1.18)	29.0 (63.95)
250	450 (17.7)	38 (1.50)	385 (15.2)	345 (13.6)	12xØ33 (1.30)	44.5 (98.12)
300	515 (20.3)	42 (1.65)	450 (17.7)	410 (16.1)	16xØ33 (1.30)	64.0 (141.1)

PN63

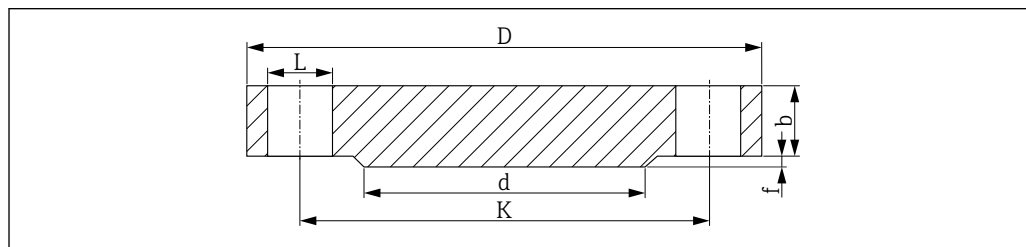
DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	180 (7.09)	26 (1.02)	135 (5.31)	102 (4.02)	4xØ22 (0.87)	5.00 (11.03)
65	205 (8.07)	26 (1.02)	160 (6.30)	122 (4.80)	8xØ22 (0.87)	6.00 (13.23)
80	215 (8.46)	28 (1.10)	170 (6.69)	138 (5.43)	8xØ22 (0.87)	7.50 (16.54)
100	250 (9.84)	30 (1.18)	200 (7.87)	162 (6.38)	8xØ26 (1.02)	10.5 (23.15)
125	295 (11.6)	34 (1.34)	240 (9.45)	188 (7.40)	8xØ30 (1.18)	16.5 (36.38)
150	345 (13.6)	36 (1.42)	280 (11.0)	218 (8.58)	8xØ33 (1.30)	24.5 (54.02)
200	415 (16.3)	42 (1.65)	345 (13.6)	285 (11.2)	12xØ36 (1.42)	40.5 (89.3)
250	470 (18.5)	46 (1.81)	400 (15.7)	345 (13.6)	12xØ36 (1.42)	58.0 (127.9)
300	530 (20.9)	52 (2.05)	460 (18.1)	410 (16.1)	16xØ36 (1.42)	83.5 (184.1)

PN100

DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	195 (7.68)	28 (1.10)	145 (5.71)	102 (4.02)	4xØ26 (1.02)	6.00 (13.23)
65	220 (8.66)	30 (1.18)	170 (6.69)	122 (4.80)	8xØ26 (1.02)	8.00 (17.64)
80	230 (9.06)	32 (1.26)	180 (7.09)	138 (5.43)	8xØ26 (1.02)	9.50 (20.95)
100	265 (10.4)	36 (1.42)	210 (8.27)	162 (6.38)	8xØ30 (1.18)	14.0 (30.87)
125	315 (12.4)	40 (1.57)	250 (9.84)	188 (7.40)	8xØ33 (1.30)	22.5 (49.61)
150	355 (14.0)	44 (1.73)	290 (11.4)	218 (8.58)	12xØ33 (1.30)	30.5 (67.25)
200	430 (16.9)	52 (2.05)	360 (14.2)	285 (11.2)	12xØ36 (1.42)	54.5 (120.2)

DN	D	b	K	d	L	approx. kg (lbs)
250	505 (19.9)	60 (2.36)	430 (16.9)	345 (13.6)	12xØ39 (1.54)	87.5 (192.9)
300	585 (23.0)	68 (2.68)	500 (19.7)	410 (16.1)	16xØ42 (1.65)	131.5 (289.9)

ASME flanges (ASME B16.5-2013)



4 Raised face RF

L Bore diameter

d Diameter of raised face

K Diameter of pitch circle

D Flange diameter

b Total flange thickness

f Height of raised face, Class 150/300: 1.6 mm (0.06 in) or from Class 600: 6.4 mm (0.25 in)

Surface quality of sealing surface $R_a \leq 3.2$ to $6.3 \mu\text{m}$ (126 to 248 μin).Class 150¹⁾

DN	D	b	K	d	L	approx. kg (lbs)
1"	108.0 (4.25)	14.2 (0.56)	79.2 (3.12)	50.8 (2.00)	4xØ15.7 (0.62)	0.86 (1.9)
1¼"	117.3 (4.62)	15.7 (0.62)	88.9 (3.50)	63.5 (2.50)	4xØ15.7 (0.62)	1.17 (2.58)
1½"	127.0 (5.00)	17.5 (0.69)	98.6 (3.88)	73.2 (2.88)	4xØ15.7 (0.62)	1.53 (3.37)
2"	152.4 (6.00)	19.1 (0.75)	120.7 (4.75)	91.9 (3.62)	4xØ19.1 (0.75)	2.42 (5.34)
2½"	177.8 (7.00)	22.4 (0.88)	139.7 (5.50)	104.6 (4.12)	4xØ19.1 (0.75)	3.94 (8.69)
3"	190.5 (7.50)	23.9 (0.94)	152.4 (6.00)	127.0 (5.00)	4xØ19.1 (0.75)	4.93 (10.87)
3½"	215.9 (8.50)	23.9 (0.94)	177.8 (7.00)	139.7 (5.50)	8xØ19.1 (0.75)	6.17 (13.60)
4"	228.6 (9.00)	23.9 (0.94)	190.5 (7.50)	157.2 (6.19)	8xØ19.1 (0.75)	7.00 (15.44)
5"	254.0 (10.0)	23.9 (0.94)	215.9 (8.50)	185.7 (7.31)	8xØ22.4 (0.88)	8.63 (19.03)
6"	279.4 (11.0)	25.4 (1.00)	241.3 (9.50)	215.9 (8.50)	8xØ22.4 (0.88)	11.3 (24.92)
8"	342.9 (13.5)	28.4 (1.12)	298.5 (11.8)	269.7 (10.6)	8xØ22.4 (0.88)	19.6 (43.22)
10"	406.4 (16.0)	30.2 (1.19)	362.0 (14.3)	323.8 (12.7)	12xØ25.4 (1.00)	28.8 (63.50)

1) The dimensions in the following tables are in mm (in), unless otherwise specified

Class 300

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.39 (3.06)
1¼"	133.4 (5.25)	19.1 (0.75)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	1.79 (3.95)
1½"	155.4 (6.12)	20.6 (0.81)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	2.66 (5.87)
2"	165.1 (6.50)	22.4 (0.88)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	3.18 (7.01)
2½"	190.5 (7.50)	25.4 (1.00)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	4.85 (10.69)
3"	209.5 (8.25)	28.4 (1.12)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	6.81 (15.02)

DN	D	b	K	d	L	approx. kg (lbs)
3½"	228.6 (9.00)	30.2 (1.19)	184.2 (7.25)	139.7 (5.50)	8xØ22.4 (0.88)	8.71 (19.21)
4"	254.0 (10.0)	31.8 (1.25)	200.2 (7.88)	157.2 (6.19)	8xØ22.4 (0.88)	11.5 (25.36)
5"	279.4 (11.0)	35.1 (1.38)	235.0 (9.25)	185.7 (7.31)	8xØ22.4 (0.88)	15.6 (34.4)
6"	317.5 (12.5)	36.6 (1.44)	269.7 (10.6)	215.9 (8.50)	12xØ22.4 (0.88)	20.9 (46.08)
8"	381.0 (15.0)	41.1 (1.62)	330.2 (13.0)	269.7 (10.6)	12xØ25.4 (1.00)	34.3 (75.63)
10"	444.5 (17.5)	47.8 (1.88)	387.4 (15.3)	323.8 (12.7)	16xØ28.4 (1.12)	53.3 (117.5)

Class 600

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.60 (3.53)
1¼"	133.4 (5.25)	20.6 (0.81)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	2.23 (4.92)
1½"	155.4 (6.12)	22.4 (0.88)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	3.25 (7.17)
2"	165.1 (6.50)	25.4 (1.00)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	4.15 (9.15)
2½"	190.5 (7.50)	28.4 (1.12)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	6.13 (13.52)
3"	209.5 (8.25)	31.8 (1.25)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	8.44 (18.61)
3½"	228.6 (9.00)	35.1 (1.38)	184.2 (7.25)	139.7 (5.50)	8xØ25.4 (1.00)	11.0 (24.26)
4"	273.1 (10.8)	38.1 (1.50)	215.9 (8.50)	157.2 (6.19)	8xØ25.4 (1.00)	17.3 (38.15)
5"	330.2 (13.0)	44.5 (1.75)	266.7 (10.5)	185.7 (7.31)	8xØ28.4 (1.12)	29.4 (64.83)
6"	355.6 (14.0)	47.8 (1.88)	292.1 (11.5)	215.9 (8.50)	12xØ28.4 (1.12)	36.1 (79.6)
8"	419.1 (16.5)	55.6 (2.19)	349.3 (13.8)	269.7 (10.6)	12xØ31.8 (1.25)	58.9 (129.9)
10"	508.0 (20.0)	63.5 (2.50)	431.8 (17.0)	323.8 (12.7)	16xØ35.1 (1.38)	97.5 (214.9)

Class 900

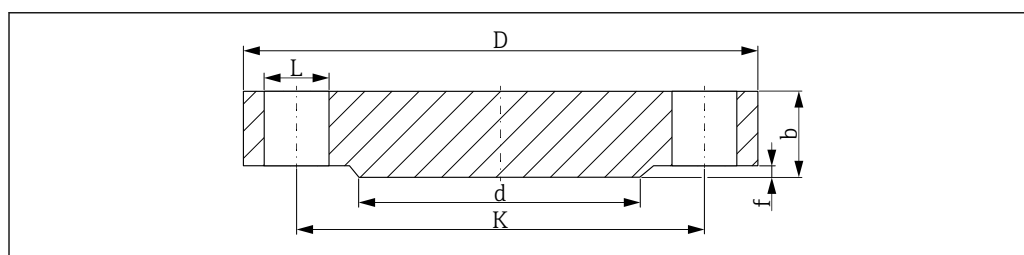
DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	241.3 (9.50)	38.1 (1.50)	190.5 (7.50)	127.0 (5.00)	8xØ25.4 (1.00)	13.1 (28.89)
4"	292.1 (11.50)	44.5 (1.75)	235.0 (9.25)	157.2 (6.19)	8xØ31.8 (1.25)	26.9 (59.31)
5"	349.3 (13.8)	50.8 (2.0)	279.4 (11.0)	185.7 (7.31)	8xØ35.1 (1.38)	36.5 (80.48)
6"	381.0 (15.0)	55.6 (2.19)	317.5 (12.5)	215.9 (8.50)	12xØ31.8 (1.25)	47.4 (104.5)
8"	469.9 (18.5)	63.5 (2.50)	393.7 (15.5)	269.7 (10.6)	12xØ38.1 (1.50)	82.5 (181.9)
10"	546.1 (21.50)	69.9 (2.75)	469.0 (18.5)	323.8 (12.7)	16xØ38.1 (1.50)	122 (269.0)

Class 1500

DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)

DN	D	b	K	d	L	approx. kg (lbs)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	266.7 (10.5)	47.8 (1.88)	203.2 (8.00)	127.0 (5.00)	8xØ31.8 (1.25)	19.1 (42.12)
4"	311.2 (12.3)	53.8 (2.12)	241.3 (9.50)	157.2 (6.19)	8xØ35.1 (1.38)	29.9 (65.93)
5"	374.7 (14.8)	73.2 (2.88)	292.1 (11.5)	185.7 (7.31)	8xØ41.1 (1.62)	58.4 (128.8)
6"	393.7 (15.50)	82.6 (3.25)	317.5 (12.5)	215.9 (8.50)	12xØ38.1 (1.50)	71.8 (158.3)
8"	482.6 (19.0)	91.9 (3.62)	393.7 (15.5)	269.7 (10.6)	12xØ44.5 (1.75)	122 (269.0)
10"	584.2 (23.0)	108.0 (4.25)	482.6 (19.0)	323.8 (12.7)	12xØ50.8 (2.00)	210 (463.0)

HG/T flanges (HG/T 20592-2009)



A0029176

5 Raised face

- L* Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face (generally 2 mm (0.08 in))

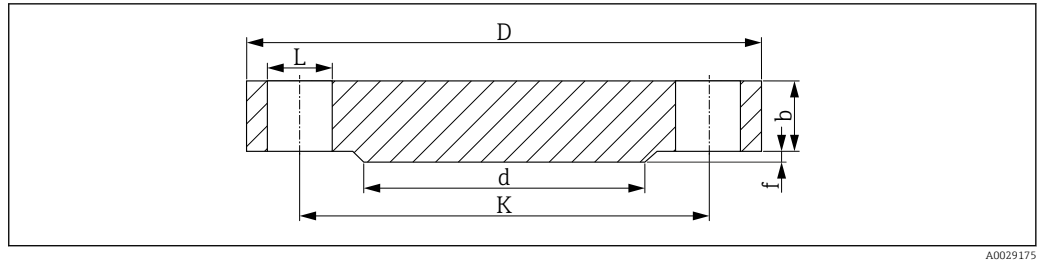
PN40

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	16 (0.63)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
40	150 (5.91)	16 (0.63)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	18 (0.71)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)

PN63

DN	D	b	K	d	L	approx. kg (lbs)
50	180 (7.09)	24 (0.95)	135 (5.31)	102 (4.02)	4xØ22 (0.87)	5.00 (11.03)

HG/T flanges (HG/T 20615-2009)



6 Raised face

L Bore diameter

d Diameter of raised face

K Diameter of pitch circle

D Flange diameter

b Total flange thickness

f Height of raised face, Class 150/300: 2 mm (0.08 in) or from Class 600: 7 mm (0.28 in)

Surface quality of sealing surface $R_a \leq 3.2$ to $6.3 \mu\text{m}$ (126 to 248 μin).

Class 150¹⁾

DN	D	b	K	d	L	approx. kg (lbs)
1"	110.0 (4.33)	12.7 (0.5)	79.4 (3.13)	50.8 (2.00)	4xØ16 (0.63)	0.86 (1.9)
1½"	125.0 (4.92)	15.9 (0.63)	98.4 (3.87)	73.0 (2.87)	4xØ16 (0.63)	1.53 (3.37)
2"	150 (5.91)	17.5 (0.69)	120.7 (4.75)	92.1 (3.63)	4xØ18 (0.71)	2.42 (5.34)

1) The dimensions in the following tables are in mm (in), unless otherwise specified

Class 300

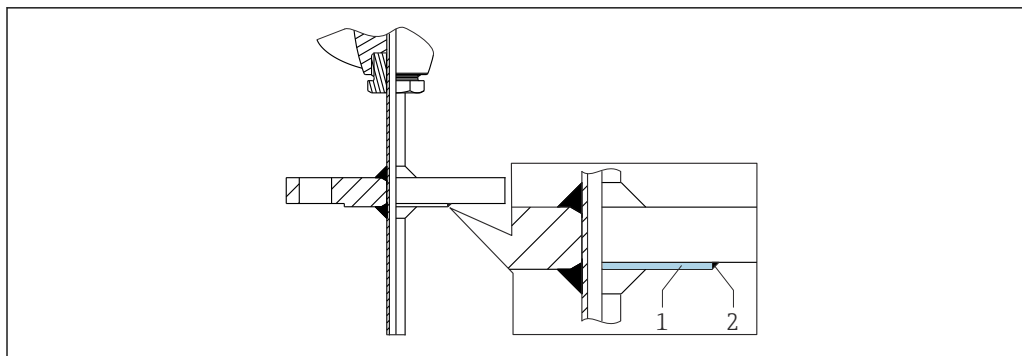
DN	D	b	K	d	L	approx. kg (lbs)
1"	125.0 (4.92)	15.9 (0.63)	88.9 (3.50)	50.8 (2.00)	4xØ18 (0.71)	1.39 (3.06)
1½"	155 (6.10)	19.1 (0.75)	114.3 (4.50)	73 (2.87)	4xØ22 (0.87)	2.66 (5.87)
2"	165 (6.50)	20.7 (0.82)	127.0 (5.00)	92.1 (3.63)	8xØ18 (0.71)	3.18 (7.01)

Class 600

DN	D	b	K	d	L	approx. kg (lbs)
2"	165 (6.50)	25.4 (1.00)	127.0 (5.00)	92.1 (3.63)	8xØ18 (0.71)	4.15 (9.15)

Thermowell material, nickel-based, with flange

If the thermowell materials Alloy600 and Alloy C276 are combined with a flange process connection, only the raised face and not the complete flange is made of the alloy for cost reasons. This is welded onto a flange with the parent material 316L. Identified in the order code by the material designation Alloy600 > 316L or Alloy C276 > 316L.



A0043523

- 1 *Raised face*
2 *Weld*

Thermowell tip

- Shape: straight, conical or conically tapered
- Bottom thickness: 5 mm (0.2 in) or 6 mm (0.25 in)

Material

Thermowell, process connection

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load. The maximum operating temperatures are reduced considerably in some cases where abnormal conditions such as high mechanical loads occur, or in aggressive media.

Designation	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316/1.4401	X5CrNiMo 17-12-2	650 °C (1 202 °F)	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion-resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration)
AISI 316L/ 1.4404 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1 202 °F)	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion-resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) ▪ Increased resistance to intergranular corrosion and pitting ▪ Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content
AISI 316Ti/ 1.4571	X6CrNiMoTi17-12-2	700 °C (1 292 °F)	▪ Properties comparable with AISI 316L ▪ The addition of titanium increases resistance to intergranular corrosion even after welding ▪ Broad range of uses in the chemical, petrochemical and oil industries as well as in coal chemistry ▪ Can only be polished to a limited extent, titanium streaks can form
AISI A105/ 1.0460	C22.8	450 °C (842 °F)	▪ Heat-resistant steel ▪ Resistant to atmospheres which contain nitrogen and are low in oxygen; not suitable for acids or other aggressive media ▪ Often used for boilers, water and steam pipes, pressure vessels

Certificates and approvals

Current certificates and approvals for the product are available at www.endress.com on the relevant product page:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Downloads**.

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.



Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Service-specific accessories

Applicator

Software for selecting and sizing Endress+Hauser measuring devices:

- Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections.
- Graphic illustration of the calculation results

Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project.

Applicator is available:

<https://portal.endress.com/webapp/applicator>

Configurator

Product Configurator - the tool for individual product configuration

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The Configurator is available on the Endress+Hauser website: www.endress.com -> Click "Corporate" -> Select your country -> Click "Products" -> Select the product using the filters and the search field -> Open the product page -> The "Configure" button to the right of the product image opens the Product Configurator.

Documentation



For an overview of the scope of the associated Technical Documentation, refer to the following:

- *Device Viewer* (www.endress.com/deviceviewer): Enter the serial number from the nameplate
- *Endress+Hauser Operations app*: Enter serial number from nameplate or scan matrix code on nameplate.

The following documentation may be available depending on the device version ordered:

Document type	Purpose and content of the document
Technical Information (TI)	Planning aid for your device The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
Brief Operating Instructions (KA)	Guide that takes you quickly to the 1st measured value The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.
Operating Instructions (BA)	Your reference document These Operating Instructions contain all the information that is required in the various life cycle phases of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning, through to troubleshooting, maintenance and disposal.
Description of Device Parameters (GP)	Reference for your parameters The document provides a detailed explanation of each individual parameter. The description is aimed at those who work with the device over the entire life cycle and perform specific configurations.
Safety Instructions (XA)	Depending on the approval, safety instructions for electrical equipment in hazardous areas are also supplied with the device. The Safety Instructions are a constituent part of the Operating Instructions.  Information on the Safety Instructions (XA) that are relevant for the device is provided on the nameplate.
Supplementary device-dependent documentation (SD/FY)	Always comply strictly with the instructions in the relevant supplementary documentation. The supplementary documentation is a constituent part of the device documentation.



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