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LENNTECH
WATER TREATMENT SOLUTIONS

Technical Information
T13, T14 and T15

Explosion proof RTD assemblies in thermowells with spring loaded insert and enclosure for process industry



Application

- Heavy duty applications
- The sensor assemblies can be used in process industries such as: chemicals, petrochemicals, refineries, offshore platforms
- Measuring range: −200 to 600 °C (−328 to 1 112 °F)
- Protection class: IP66/67

Head transmitter

All Endress+Hauser transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs and communication protocols:

- Analog output 4 to 20 mA
- HART®
- PROFIBUS® PA
- FOUNDATION Fieldbus™
- Bluetooth® connectivity (optional)

Field transmitter

Temperature field transmitters with HART® or FOUNDATION Fieldbus™ protocol for highest reliability in harsh industrial environments. Backlit display with large measured value, bargraph and fault condition indication for ease of reading.

Your benefits

- CSA C/US XP and FM/CSA XP Class I, Div. 1 approved temperature assemblies for maximum safety
- Improved galvanic isolation on most devices (2 kV)
- Simplified model structure: Competitively priced, offers great value. Easy to order and reorder. A single model number includes sensor, thermowell and transmitter assembly for a complete point solution
- All iTEMP transmitters provide long-term stability ≤ 0.05% per year
- iTHERM StrongSens: unsurpassed vibration resistance (> 60g) for ultimate plant safety

Endress+Hauser
People for Process Automation

Function and system design

Measuring principle

Resistance thermometer (RTD)

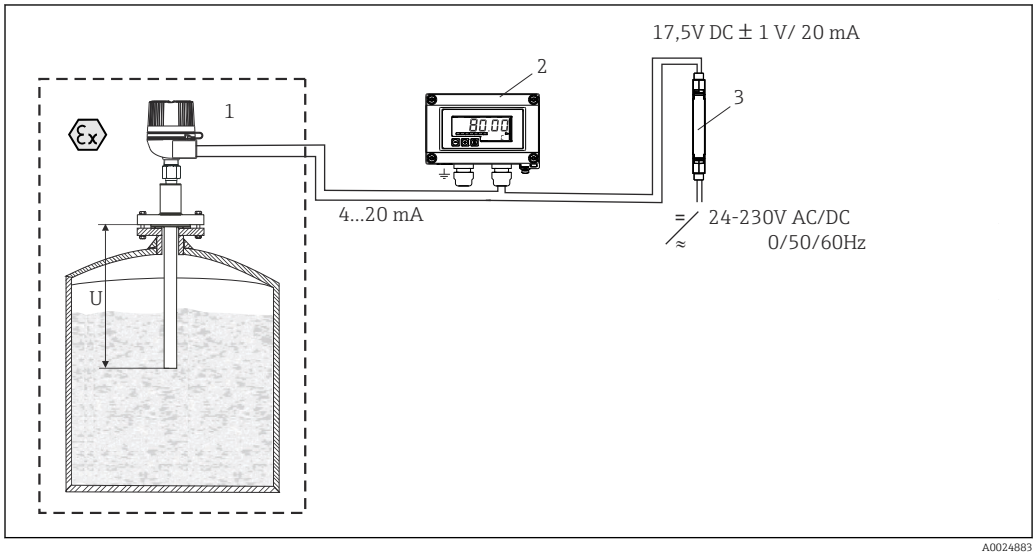
These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient α = 0.003851 °C^{-1}.

There are generally two different kinds of platinum resistance thermometers:

- **Wire wound (WW):** Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/temperature characteristic within temperature ranges up to 600 °C (1 112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- **Thin film platinum resistance thermometers (TF):** A very thin, ultrapure platinum layer, approx. 1 µm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to 200 °C (392 °F).

Measuring system



1 Application example

1 Mounted thermometer with head transmitter installed.

2 RIA15 process display - The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The process display unit is integrated in the 4 to 20 mA or HART® loop and is powered directly from the current loop. Optionally up to four of a sensor's HART® process variables can be displayed. More information on this can be found in the Technical Information.

3 Active barrier RN42 - The device (17.5 V_{DC}, 20 mA) active barrier has a galvanic isolated output for supplying voltage to loop powered transmitters. The universal power supply works with an input supply voltage of 24 to 230 V AC/DC, 0/50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information.

Input

Measurement range

Construction	Model code (class and type of sensor)	Max. measurement range
Low temperature range	T13-_ _ _ _ _ (A/C/E/G/J/L) _ _ _ _ _	−50 to 200 °C (−58 to 392 °F)
	T14-_ _ _ _ _ (A/C/E/G/J/L) _ _ _ _ _	
	T15-_ _ _ (A/C/E/G/J/L) _ _ _ _ _	
High temperature range	T13-_ _ _ _ _ (B/D/F/H/K/M) _ _ _ _ _	−200 to 600 °C (−328 to 1 112 °F)
	T14-_ _ _ _ _ (B/D/F/H/K/M) _ _ _ _ _	
	T15-_ _ _ (B/D/F/H/K/M) _ _ _ _ _	
Pt100 thin-film, iTHERM StrongSens, vibration-resistant > 60g	T13-_ _ _ _ _ (S/T/U/V) _ _ _ _ _	−50 to +500 °C (−58 to +932 °F)
	T14-_ _ _ _ _ (S/T/U/V) _ _ _ _ _	
	T15-_ _ _ (S/T/U/V) _ _ _ _ _	

Options J, K, L, M are duplex platinum elements of two sensors inside the same sheath.

Output

Output signal

Generally, the measured value can be transmitted in one of two ways:

- Directly-wired sensors - sensor measured values forwarded without a transmitter.
- Via all common protocols by selecting an appropriate Endress+Hauser iTEMP temperature transmitter. All the transmitters listed below are mounted directly in the terminal head or as field transmitter and wired with the sensory mechanism.

Family of temperature transmitters

Thermometers fitted with iTEMP transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

4 to 20 mA head transmitters
They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP transmitters can be configured quickly and easily at a PC. Endress+Hauser offers free configuration software which can be downloaded from the Endress+Hauser Website. More information can be found in the Technical Information.

HART® head transmitters
The transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. Swift and easy operation, visualization and maintenance using universal device configuration tools like FieldCare, DeviceCare or FieldCommunicator 375/475. Integrated Bluetooth® interface for the wireless display of measured values and configuration via E+H SmartBlue (app), optional. For more information, see the Technical Information.

PROFIBUS® PA head transmitters
Universally programmable head transmitter with PROFIBUS® PA communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. The configuration of PROFIBUS PA functions and of device-specific parameters is performed via fieldbus communication. For more information, see the Technical Information.

FOUNDATION Fieldbus™ head transmitters
Universally programmable head transmitter with FOUNDATION Fieldbus™ communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. All transmitters are released for use in all important process control systems. The integration tests are performed in Endress+Hauser's "System World". For more information, see the Technical Information.

Advantages of the iTEMP transmitters:
- Dual or single sensor input (optionally for certain transmitters)
- Pluggable display (optionally for certain transmitters)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter matching for dual sensor input transmitters, based on Callendar-Van-Dusen-coefficients (CvD).

Field transmitter
Field transmitter with HART®, FOUNDATION Fieldbus™ or PROFIBUS® PA communication and backlit display. Can be read easily from a distance, in sunlight and at night. Large measurement value, bargraph and fault indication displayed. Benefits are: dual sensor input, highest reliability in harsh industrial environments, mathematic functions, thermometer drift monitoring and sensor back-up functionality, corrosion detection.

Galvanic isolation

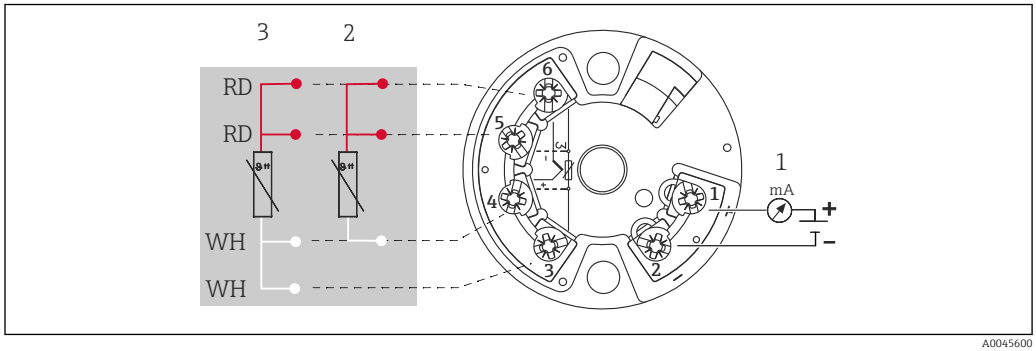
Galvanic isolation of Endress+Hauser iTEMP transmitters

Transmitter type	Sensor
TMT162 HART® Field transmitter	U = 2 kV AC
TMT71	
TMT72 HART®	
TMT82 HART®	
TMT84 PA	
TMT85 FF	
TMT142B	

Power supply

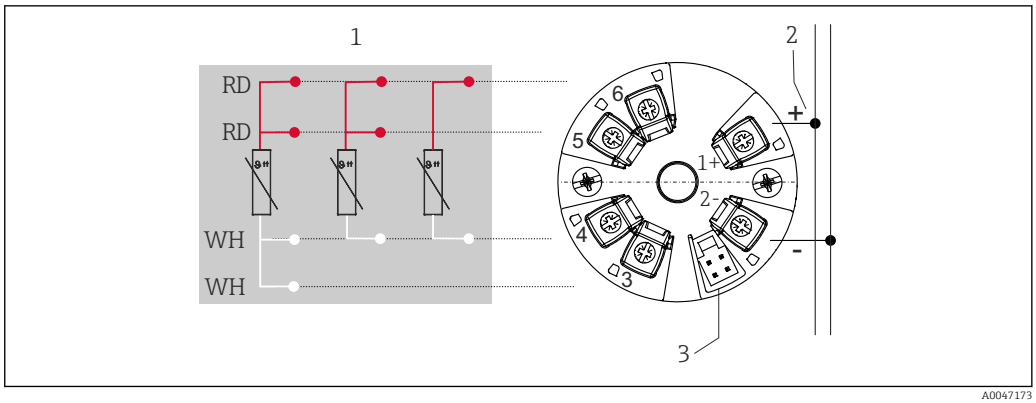
Terminal assignment

Type of sensor connection



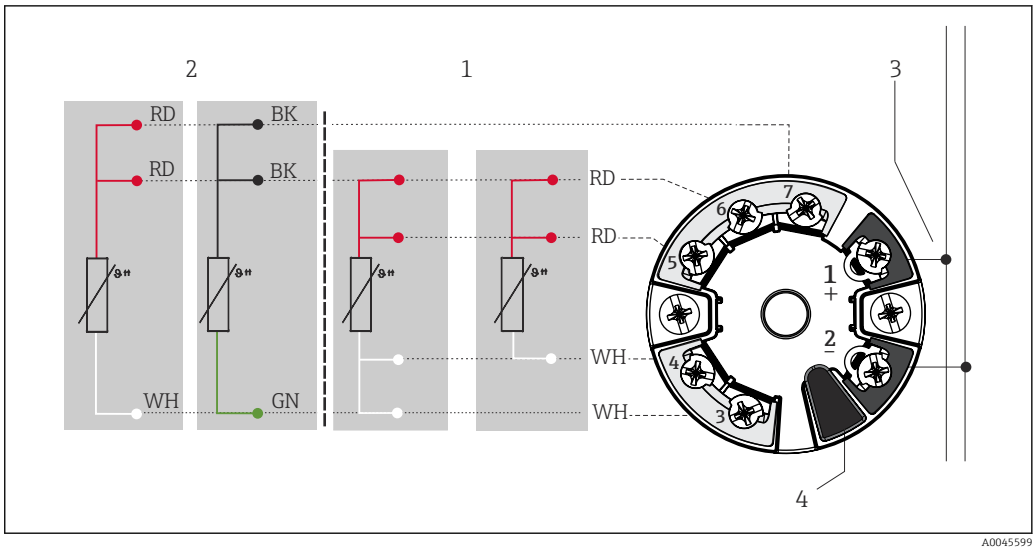
2 *Head mounted transmitter TMT18x (single input)*

1 Power supply head transmitter and analog output 4 to 20 mAor bus connection
2 3-wire
3 4-wire



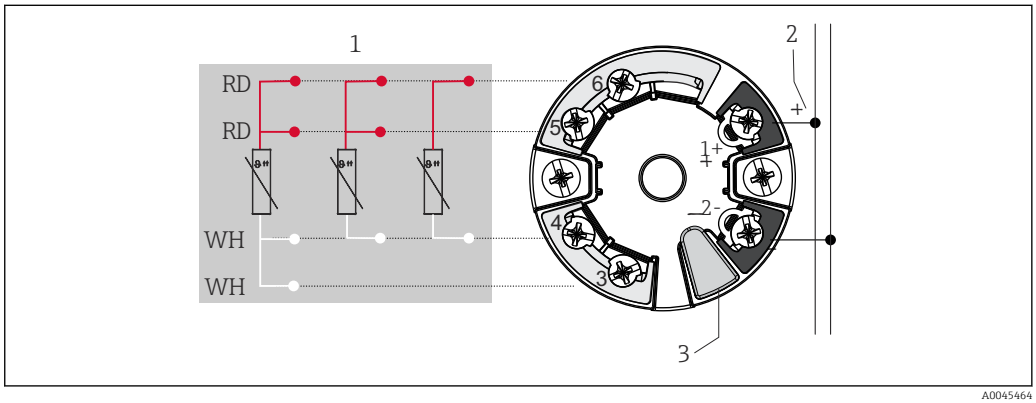
3 *Head mounted transmitter TMT31 (single input)*

1 *RTD sensor input: 4-, 3- and 2-wire*
2 *Power supply*
3 *CDI interface*



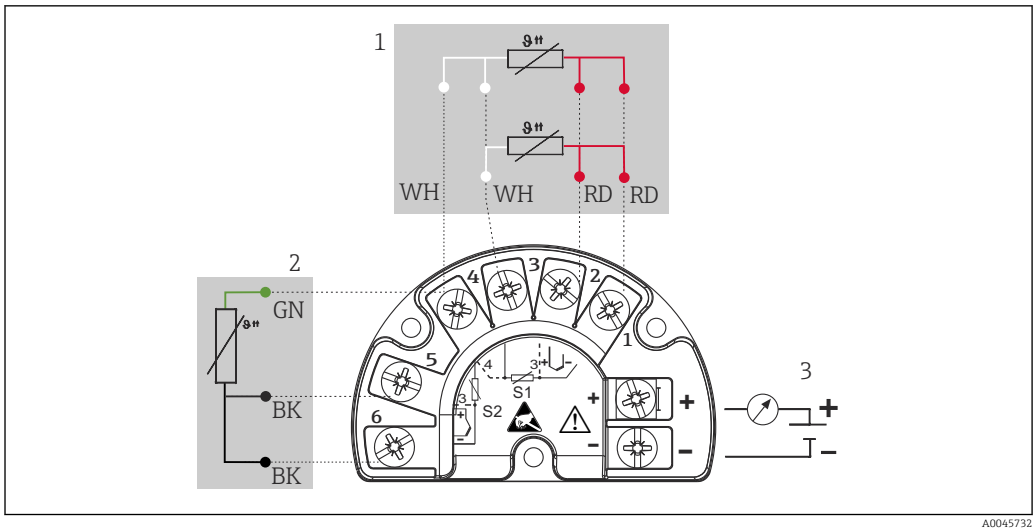
4 *Head mounted transmitter TMT8x (dual input)*

1 *Sensor input 1, RTD, 4- and 3-wire*
2 *Sensor input 2, RTD, 3-wire*
3 *Bus connection and supply voltage*
4 *Display connection*



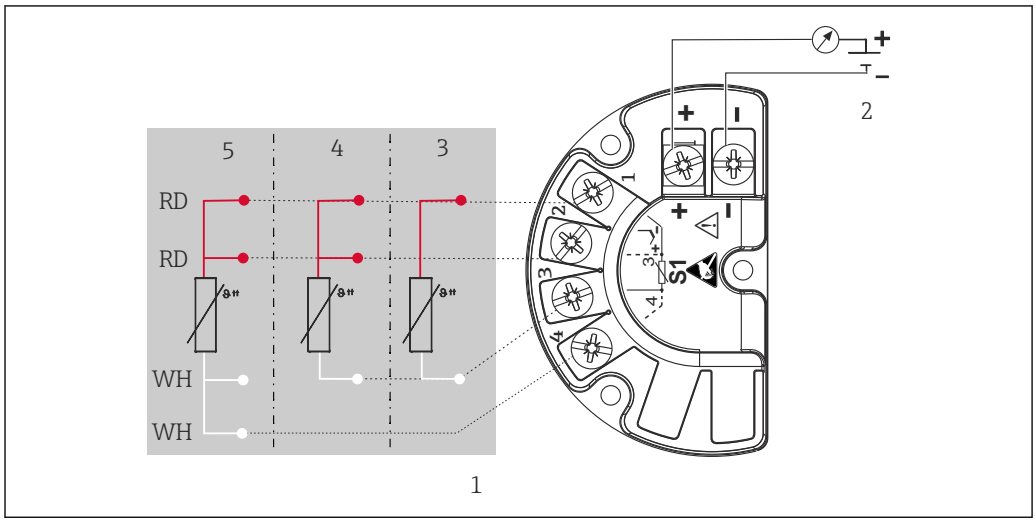
5 *Head mounted transmitter TMT7x (single input)*

1 *Sensor Input*
2 *Bus connection and supply voltage*
3 *Display connection*



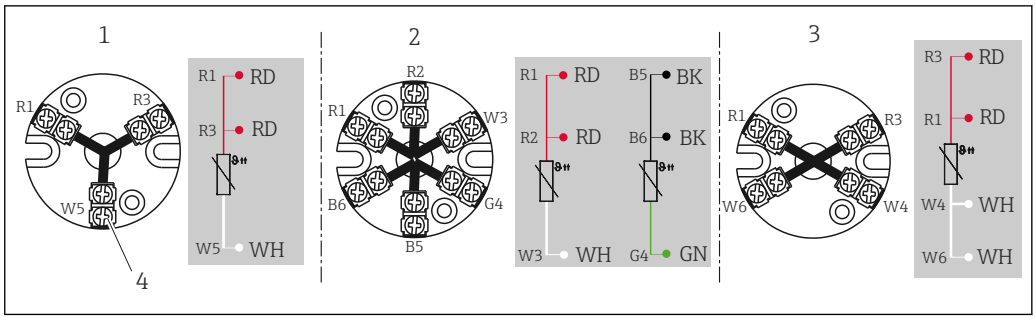
6 *Field mounted transmitter TMT162 (dual input)*

1 *Sensor 1*
2 *Sensor 2 (not TMT142B)*
3 *Power supply field transmitter and analog output 4 to 20 mAor bus connection*



7 *Field mounted transmitter TMT142B (single Input)*

1 *Sensor input RTD*
2 *Power supply field transmitter and analog output4 to 20 mA, HART®-Signal*
3 *2-wire*
4 *3-wire*
5 *4-wire*



8 Terminal block mounted

1 3-wire single
2 2 x 3-wire single
3 4-wire single
4 Outside screw

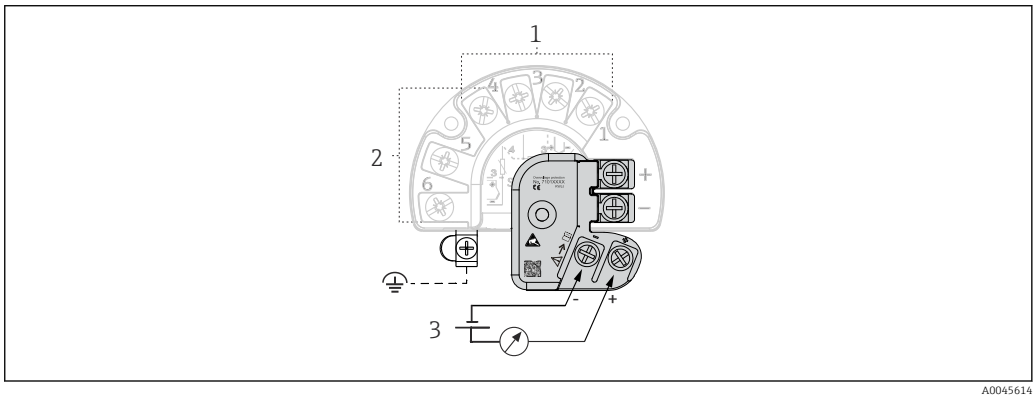
The blocks and transmitters are shown as they sit inside the heads in reference to the conduit opening.

Integrated overvoltage protection

The integrated overvoltage protection module can be ordered as an optional extra [1]. The module protects the electronics from damage from overvoltage. Overvoltage occurring in signal cables (e.g. 4 to 20 mA, communication lines (fieldbus systems) and power supply is diverted to ground. The functionality of the transmitter is not affected as no problematic voltage drop occurs.

Connection data:

Maximum continuous voltage (rated voltage)	U_C = 42 V_{DC}
Nominal current	I = 0.5 A at $T_{amb.}$ = 80 °C (176 °F)
Surge current resistance ▪ Lightning surge current D1 (10/350 µs) ▪ Nominal discharge current C1/C2 (8/20 µs)	 ▪ I_{imp} = 1 kA (per wire) ▪ I_n = 5 kA (per wire) I_n = 10 kA (total)
Temperature range	−40 to +80 °C (−40 to +176 °F)
Series resistance per wire	1.8 Ω, tolerance ±5 %



9 Electrical connection of the overvoltage protection

1 Sensor 1
2 Sensor 2
3 Bus connection and supply voltage

1) Available for the field transmitter with HART® 7 specification

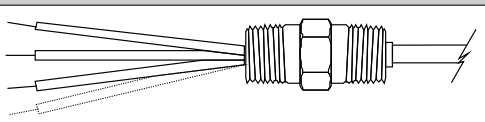
Grounding

The device must be connected to the potential equalization. The connection between the housing and the local ground must have a minimum cross-section of 4 mm^2 (13 AWG) . All ground connections must be secured tightly.

Wire specifications

24 AWG, 19 strand silver plated copper with 0.025 mm (0.010 in) PTFE extruded outer.

Electrical connection
Flying leads, standard 3" for wiring in terminal head, head mounted transmitter or terminal block mounted
Flying leads, 5½" for wiring with TMT162 or TMT142 assemblies

Design of leads	
Flying leads 3" or 5½" with brass crimped sleeves	 A0026119

Performance characteristics

Reference conditions

These data are relevant for determining the accuracy of the temperature transmitters used. More information on this can be found in the Technical Information of the iTEMP temperature transmitters.

Response time

63% response time per ASTM E644

RTD assembly T15 without thermowell

Construction	
High temperature range	3 s
Low temperature range	9 s

Response time for the sensor assembly without transmitter.

Response time examples for RTD assemblies with thermowell T13 and T14

Construction	Stepped thermowell	Tapered thermowell	Straight thermowell (¾")
High temperature range	20 s	25 s	30 s
Low temperature range	25 s	30 s	35 s

Response times for RTD assemblies with thermowell are provided for general design guidance without transmitter.

When the temperature of a process media changes, the output signal of a RTD assembly follows this change after a certain time delay. The physical cause is the time related to heat transfer from the process media through the thermowell and the insert to the sensor element (RTD). The manner in which the reading follows the change in temperature of the assembly over time is referred to as the response time. Variables that influence or impact the response time are:

- Wall thickness of thermowell
- Spacing between RTD insert and thermowell
- Sensor packaging
- Process parameters such as media, flow velocity, etc.

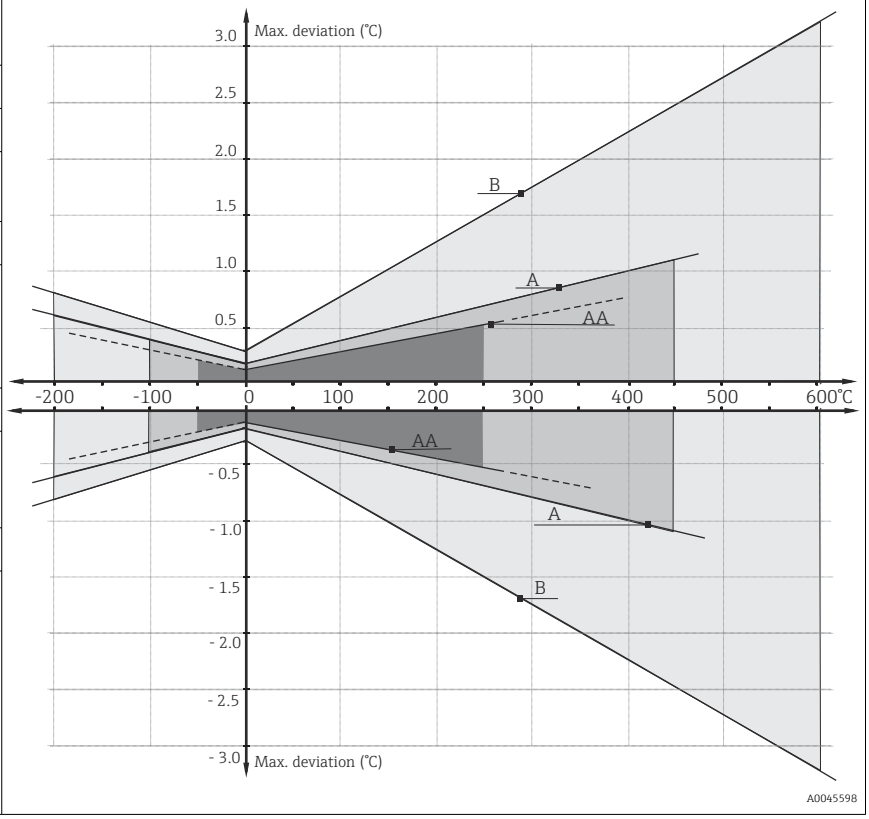
Reference operating conditions

Accuracy

RTD resistance thermometer as per IEC 60751

Class	Max. tolerances (°C)	
Cl. AA, former 1/3 Cl. B	± (0.1 + 0.0017 · |t| [1])	
Cl. A	± (0.15 + 0.002 · |t|)	
Cl. B	± (0.3 + 0.005 · |t|)	
Temperature ranges for compliance with the tolerance classes		
Wire wound sensor (WW)	Cl. A	Cl. AA
	– 100 to +450 °C (– 148 to +842 °F)	−50 to +250 °C (– 58 to +482 °F)
Thin-film sensor (TF)	Cl. A	Cl. AA
	−30 to +300 °C (– 22 to +572 °F)	0 to +150 °C (+32 to +302 °F)
Pt100 (TF) iTHERM® StrongSens	Cl. A	Cl. AA
	−30 to +300 °C (– 22 to +572 °F)	0 to +200 °C (+32 to +392 °F)

Characteristics



1) |t| = absolute value °C

In order to obtain the maximum tolerances in °F, the results in °C must be multiplied by a factor of 1.8.

Transmitter long-term stability

≤ 0.1 °C (0.18 °F) / year or ≤ 0.05 % / year

Data under reference conditions; % relates to the set span. The larger value applies.

Dielectric strength

The units are factory tested with 500 V_{AC} for one minute between live parts (terminals) and exposed non-current-carrying metal parts (e.g. probe sheath).

Self heating

RTD elements are passive resistances that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an Endress+Hauser iTEMP temperature transmitter (very small measurement current) is connected.

Calibration specifications

The manufacturer provides comparison temperature calibrations from −20 to +300 °C (−4 to +573 °F) on the ITS-90 (International Temperature Scale). Calibrations are traceable to standards maintained by the National Institute of Standards and Technology (NIST). Calibration services are in conformance with ASTM E220. The report of calibration is referenced to the serial number of the RTD assembly.

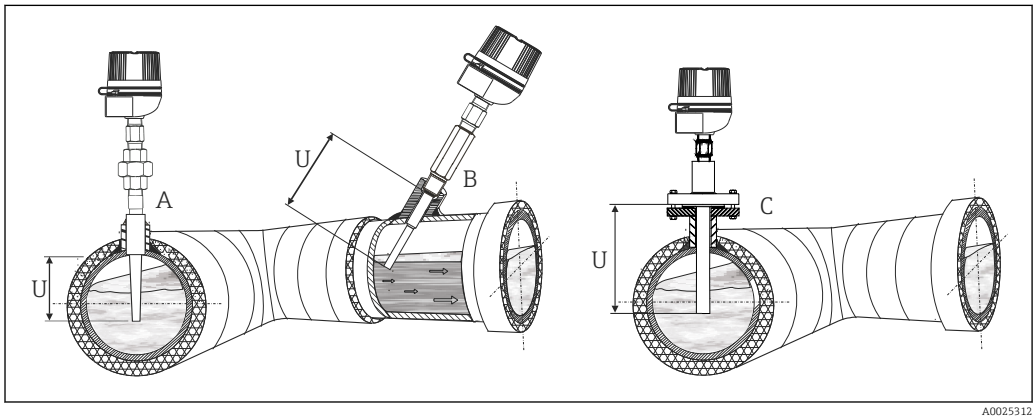
Three point calibrations are provided, given that the specified temperatures are within the recommended range and the minimum length requirements are met as specified. The minimum length is based on overall length 'x' of the spring loaded insert.

Installation

Orientation

No restrictions.

Installation instructions



10 *Installation examples*

A-C In pipes with a small cross section the thermowell tip should reach or extend slightly past the center line of the pipe (= U)
B Threaded, angled installation of T13 assembly
C Flange installation of T14 assembly

The immersion length of the thermometer influences the accuracy. If the immersion length is too small then errors in the measurement are caused by heat conduction via the process connection and the container wall. If installing into a pipe then the immersion length should be at least half of the pipe diameter. A further solution could be an angled (tilted) installation (see C). When determining the immersion length all thermometer parameters and the process to be measured must be taken into account (e.g. flow velocity, process pressure).

- Installation possibilities: Pipes, tanks or other plant components
- Minimum immersion length per ASTM E644, ΔT ≤ 0.05 °C (0.09 °F):

For temperature assemblies with themowell (T13 and T14) the minimum immersion is the depth to which the thermowell is immersed in the medium, measured from the tip. To minimize errors from ambient temperature the following minimum immersion lengths are recommended:

Construction	Minimum immersion
Stepped thermowell	63.5 mm (2.5 in)
Tapered thermowell	114.3 mm (4.5 in)
¾" straight thermowell	101.6 mm (4 in)
Weld-in thermowell	114.3 mm (4.5 in)

T15 assemblies can only be used in existing thermowells.

Environment

Ambient temperature range

Terminal head	Temperature in °C (°F)
Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see 'Terminal heads' section
With mounted head transmitter	−40 to 85 °C (−40 to 185 °F) SIL mode (HART 7 transmitter): −40 to 70 °C (−40 to 158 °F)

Terminal head	Temperature in °C (°F)
With mounted head transmitter and display	−20 to 70 °C (−4 to 158 °F)
With mounted field transmitter	▪ Without display: −40 to 85 °C (−40 to 185 °F) ▪ With display and/or integrated overvoltage protection module: −40 to +80 °C (−40 to +176 °F) ▪ SIL mode: −40 to +75 °C (−40 to +167 °F)

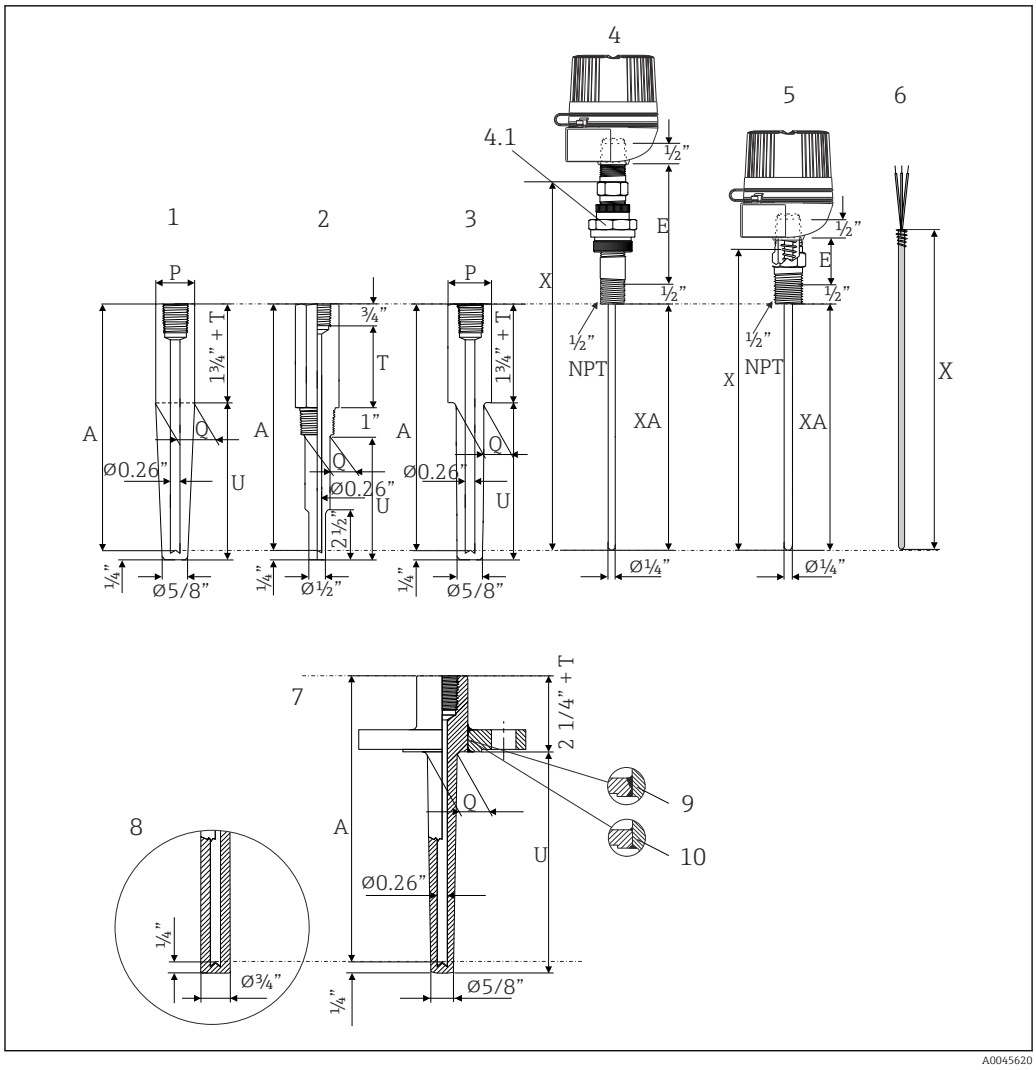
Shock and vibration resistance

Sensor type	Vibration resistance for the sensor tip
iTHERM StrongSens Pt100 (TF)	> 600 m/s² (60g)
Thin-film (TF) and Wire wound (WW) standard sensors	30 m/s² (3g)

Mechanical construction

Design, dimensions

All dimensions in inch. For values related to the graphics please refer to the tables and equations below.



A0045620

11 *Dimensions of the sensor assemblies.*

1 *T13 weld-in thermowell (tapered)*
2 *T13 threaded thermowell (stepped)*
3 *T13 socket weld thermowell (tapered)*
4 *T13/T14 extension, nipple-XP-union-nipple (NUN), without thermowell*
4.1 *XP certified union*
5 *T13/T14 extension hex nipple without thermowell*
6 *Spring loaded insert (TU111 or TS212)*
7 *T14 flange thermowell (tapered)*
8 *Straight thermowell tip*
9 *Full penetration weld thermowell*
10 *Standard weld thermowell*
E *Extension length*
P *Pipe size*
Q *Thermowell root diameter*
T *Lag dimension*
U *Thermowell immersion length*
XA *Immersion length RTD sensor*
A *Drill depth of thermowell*
X *Overall insert length*

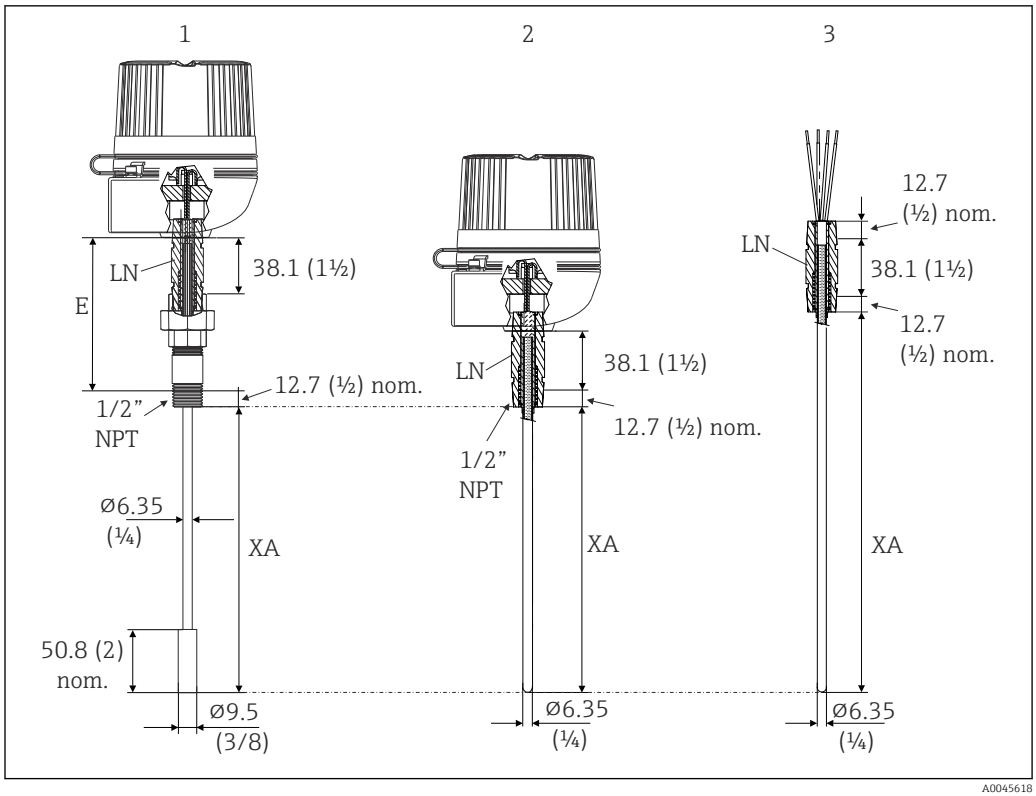
The spring travel of the insert is ½".

Tolerance of XA length = +/- ¼".

All thermowells are marked with a material ID, CRN (Canadian Registration Number) and heat number.

Dimensions of T13						
U	**E (nominal dimension)**	**T**	**Process connection**	**Shape of Thermowell**	**Ø Q1**	**Ø Q2**
63.5 mm (2.5 in) 114.3 mm (4.5 in) 190.5 mm (7.5 in) 266.7 mm (10.5 in) 342.9 mm (13.5 in) 419.1 mm (16.5 in) 571.5 mm (22.5 in) specified length 50.8 to 609.6 mm (2 to 24 in) in ½" increments	Material: Steel or 316 Hex nipple = 25.4 mm (1 in) Nipple Union Nipple (NUN) = 101.6 mm (4 in) 177.8 mm (7 in)	76.2 mm (3 in) or specified length 25.4 to 152.4 mm (1 to 6 in) in ½" increments	½" NPT	Stepped	16 mm (⅝ in)	12.7 mm (½ in)
				Tapered	16 mm (⅝ in)	16 mm (⅝ in)
			¾" NPT	Stepped	19.05 mm (¾ in)	12.7 mm (½ in)
				Tapered	22.3 mm (⅞ in)	16 mm (⅝ in)
			1" NPT	Stepped	22.3 mm (⅞ in)	12.7 mm (½ in)
				Tapered	26.9 mm (1 1/16 in)	16 mm (⅝ in)
			¾" socket weld	Stepped	19.05 mm (¾ in)	12.7 mm (½ in)
				Tapered	22.3 mm (⅞ in)	16 mm (⅝ in)
			1" socket weld	Stepped	22.3 mm (⅞ in)	12.7 mm (½ in)
				Tapered	25.4 mm (1 in)	16 mm (⅝ in)
			¾" weld in	Tapered	26.6 mm (1.050 in)	16 mm (⅝ in)
			1" weld in	Tapered	33.4 mm (1.315 in)	16 mm (⅝ in)
Immersion length RTD sensor = Thermowell drilled length XA = A = U + 38.1 mm (1.5 in) + T Insert overall length X = A + E						
P = Pipe size ▪ Nom. ¾"; Dia. = 1.050" ▪ Nom. 1"; Dia. = 1.315"						

Dimensions of T14 Flange rating: ASME B16.5						
U	**E**	**T**	**Flange size**	**Shape of thermowell**	**Ø Q1**	**Ø Q2**
50.8 mm (2 in) 101.6 mm (4 in) 177.8 mm (7 in) 254 mm (10 in) 330.2 mm (13 in) 406.4 mm (16 in) 558.8 mm (22 in) specified length 50.8 to 609.6 mm (2 to 24 in) in ½" increments	Material: Steel or 316SS Hex nipple = 25.4 mm (1 in) Nipple Union Nipple (NUN) = 101.6 mm (4 in) 177.8 mm (7 in)	specified length 25.4 to 254 mm (1 to 10 in) ½" increments	1"	Straight	19.05 mm (¾ in)	19.05 mm (¾ in)
				Tapered	22.3 mm (⅞ in)	16 mm (⅝ in)
			1 ½" and larger	Straight	19.05 mm (¾ in)	19.05 mm (¾ in)
				Tapered	26.9 mm (1 1/16 in)	16 mm (⅝ in)
Immersion length RTD sensor - Thermowell drilled length XA = A = U + 50.8 mm (2 in) + T Insert overall length X = A + E						



12 Design and dimensions of T15 (without thermowell), all dimensions in mm (in)

1 T15 extension, lamination nipple union nipple
2 T15 extension, lamination nipple
3 Spring loaded insert (TU211)
E Extension length (nominal dimension)
LN Lamination nipple (flamepath nipple)
XA Insert immersion length

The spring travel of the insert is ½".

When ordering a sensor with a ⅜" diameter, only the bottom 2" will have an outer diameter of ⅜".

Dimensions of T15 (without thermowell)		Extension E
Immersion length	Thermocouple sensor XA	Lamination Nipple Union Nipple (LUN) = 101.6 mm (4 in) or 177.8 mm (7 in)
	specified length 101.6 to 2 540 mm (4 to 100 in) in ½" increments	
	Thermocouple sensor XA for spring loaded insert TU221 as spare part insert for Lamination Nipple Union Nipple (LUN) version	
	Spring travel of the insert = ½"	

Weight

1 to 30 lbs

Material

Process connection and thermowell

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load.

The maximum operation temperatures are reduced considerably in some cases where abnormal conditions such as high mechanical load occur or in aggressive media.

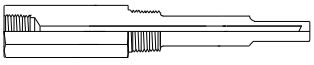
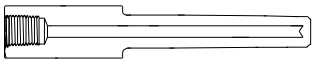
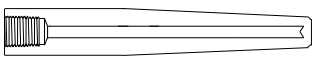
Material name	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316/ 1.4401	X5CrNiMo17-12-2	650 °C (1202 °F) [1]	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration)
AISI 316L/ 1.4404 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1202 °F) [1]	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) ▪ Increased resistance to intergranular corrosion and pitting ▪ Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content
AISI A105/1.0460	C22.8	450 °C (842 °F)	▪ Heat-resistant steel ▪ Resistant in nitrogen-containing atmospheres an atmospheres that are low in oxygen; not suitable for acids or other aggressive media ▪ Often used in steam generators, water and steam pipes, pressure vessels

1) Can be used to a limited extent up to 800 °C (1472 °F) for low compressive loads and in non-corrosive media. Please contact your Endress+Hauser sales team for further information.

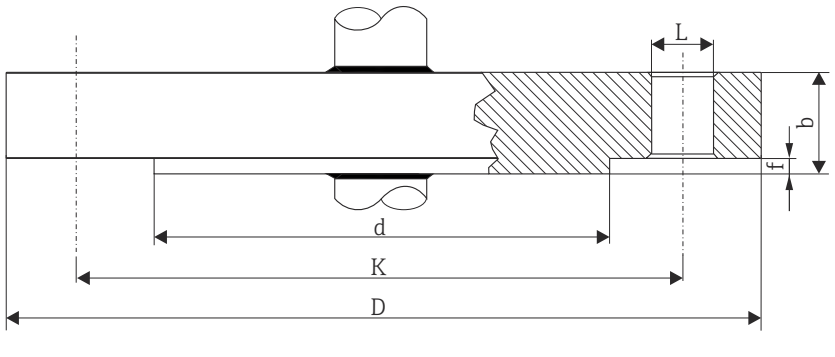
Process connection

The process connection is the means of connecting the thermometer to the process. The following process connections are available:

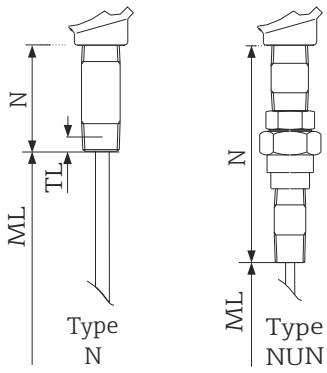
T13

Thread		Version
 A0026110	NPT thread	NPT 1/2"
		NPT 3/4"
		NPT 1"
 A0026111	NPS for socket weld	NPS 3/4"
		NPS 1"
 A0026108	NPS for weld-in	NPS 3/4"
		NPS 1"

T14

Flange	
	
For detailed information on the flange dimensions refer to the following flange standard: ANSI/ASME B16.5	The flange material must be the same as of the stem of the thermowell.

T15

Type		Thermowell connection	Extension neck lengths in mm (in)
	Type N	½" NPT external thread	25.4 mm (1 in)
	Type NUN	½" NPT external thread	101.6 mm (4 in) 177.8 mm (7 in)

Housing

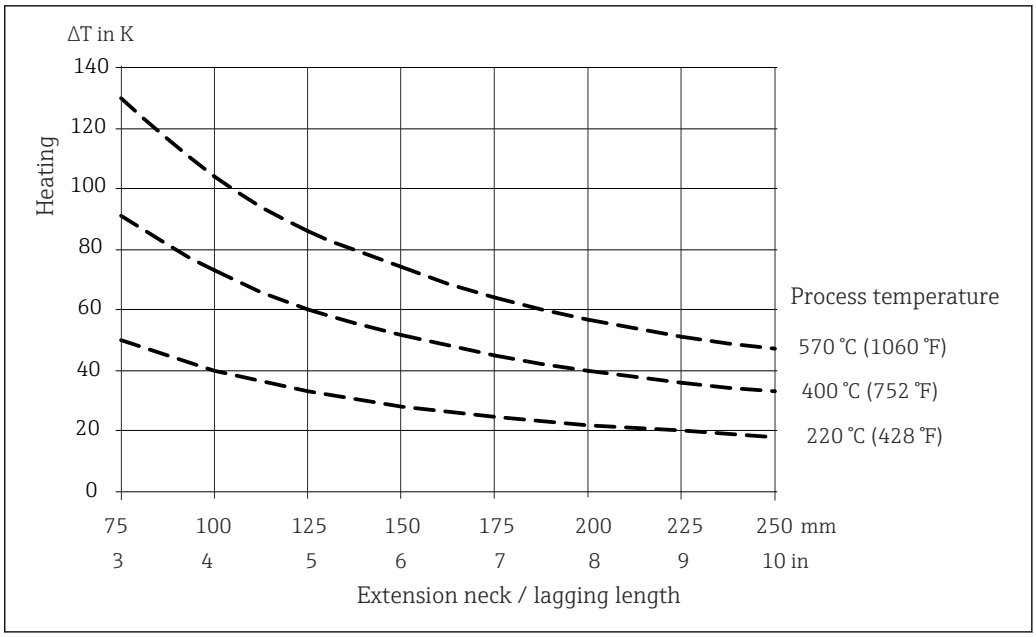
Terminal heads

All terminal heads have an internal shape and size in accordance with DIN EN 50446, flat face and a thermometer connection with a ½" NPT thread. All dimensions in mm (in). Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see the 'Environment' section.

As a special feature, Endress+Hauser offers terminal heads with optimized terminal accessibility for easy installation and maintenance.

Some of the specifications listed below may not be available on this product line.

As illustrated in the following diagram, the length of the extension neck can influence the temperature in the terminal head. This temperature must remain within the limit values defined in the "Operating conditions" section.



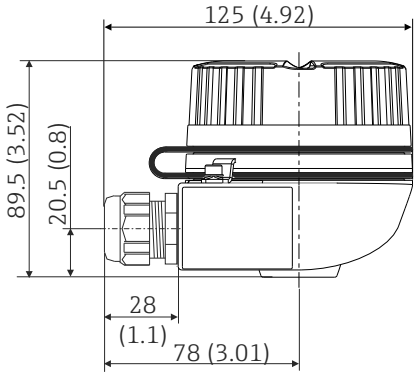
13 *Heating of the terminal head as a function of the process temperature. Temperature in terminal head = ambient temperature 20 °C (68 °F)+ ΔT*

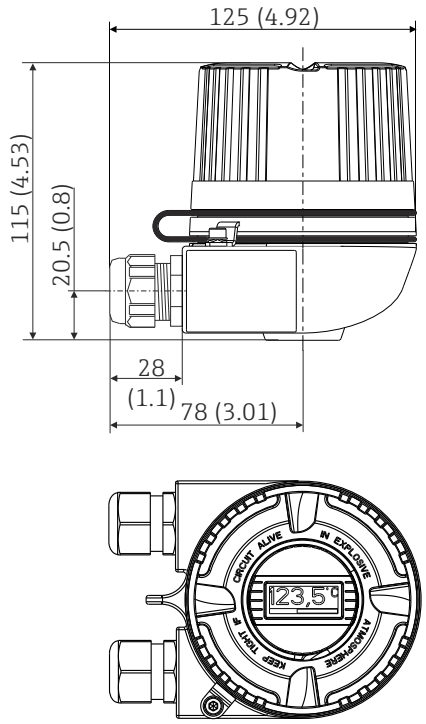
The diagram can be used to calculate the transmitter temperature.

Example: At a process temperature of 220 °C (428 °F) and with a lagging length of 100 mm (3.94 in), the heat conduction is 40 K (72 °F). The transmitter temperature is therefore 40 K (72 °F) plus the ambient temperature, e.g. 25 °C (77 °F): 40 K (72 °F) + 25 °C (77 °F) = 65 °C (149 °F).

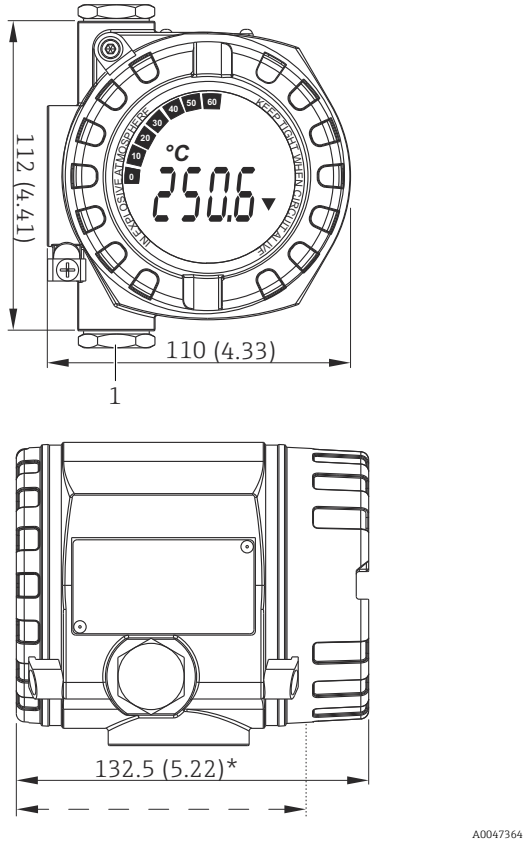
Result: The temperature of the transmitter is o.k., the length of the lagging is sufficient.

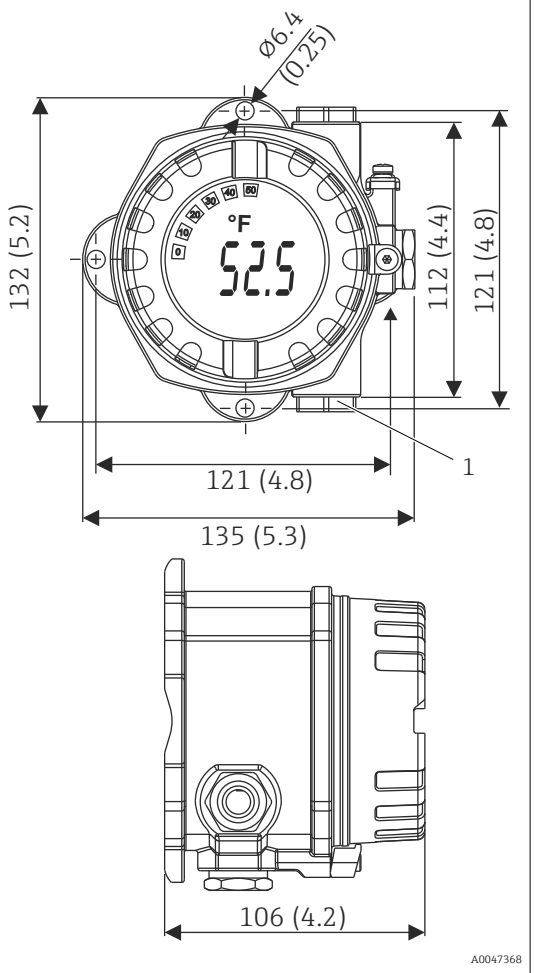
TA30H	**Specification**

	▪ Flameproof (XP) version, explosion-protected, captive screw cap, available with one or two cable entries
	▪ Degree of protection: IP 66/68, NEMA Type 4x encl. Ex-version: IP 66/67
	▪ Temperature: −50 to +150 °C (−58 to +302 °F) for rubber seal without cable gland (observe max. permitted temperature of cable gland!)
	▪ Material:
	  ▪ Aluminum with polyester powder coating
	  ▪ Stainless steel 316L without coating
	  ▪ Klüber Syntheso Glep 1 dry-film lubricant
	▪ Thread: ½" NPT, ¾" NPT, M20x1.5, G½"
	▪ Extension neck/thermowell connection: M20x1.5 or ½" NPT
	▪ Color of aluminum head: blue, RAL 5012
	▪ Color of aluminum cap: gray, RAL 7035
	▪ Weight:
	  ▪ Aluminum: approx. 640 g (22.6 oz)
	  ▪ Stainless steel: approx. 2 400 g (84.7 oz)
	If the housing cover is unscrewed: Before tightening, clean the thread in the cover and housing base and lubricate if necessary (Recommended lubricant: Klüber Syntheso Glep 1)

TA30H with display window in cover	Specification
	▪ Flameproof (XP) version, explosion-protected, captive screw cap, available with one or two cable entries ▪ Degree of protection: IP 66/68, NEMA Type 4x encl. Ex-version: IP 66/67 ▪ Temperature: −50 to +150 °C (−58 to +302 °F) for rubber seal without cable gland (observe max. permitted temperature of cable gland!) ▪ Material: ▪ Aluminum; polyester powder coated ▪ Stainless steel 316L without coating ▪ Klüber Syntheso Glep 1 dry-film lubricant ▪ Display window: single-pane safety glass according to DIN 8902 ▪ Thread: ½" NPT, ¾" NPT, M20x1.5, G½" ▪ Extension neck/thermowell connection: M20x1.5 or ½" NPT ▪ Color of aluminum head: blue, RAL 5012 ▪ Color of aluminum cap: gray, RAL 7035 ▪ Weight: ▪ Aluminum approx. 860 g (30.33 oz) ▪ Stainless steel approx. 2 900 g (102.3 oz) ▪ Head transmitter optionally available with TID10 display If the housing cover is unscrewed: Before tightening, clean the thread in the cover and housing base and lubricate if necessary (Recommended lubricant: Klüber Syntheso Glep 1)

Field transmitter

Temperature field transmitter iTEMP TMT162	Specification
 *1 Instrument connection for direct mounting assembly* * Dimensions without display = 112 mm (4.41 in)	▪ Separate electronics compartment and connection compartment ▪ Protection class: IP67, NEMA type 4x ▪ Material: Die-cast aluminum housing AlSi10Mg with powder coating on polyester base or stainless steel 316L ▪ Display rotatable in 90° increments ▪ Cable entry: 2x ½" NPT ▪ Brilliant backlit display with ease of visibility in bright sunshine or pitch darkness ▪ Gold plated terminals to avoid corrosion and additional measurement errors ▪ SIL certification as per IEC 61508:2010 (HART-protocol)

Temperature field transmitter iTEMP TMT142B	Specification
 *1 Instrument connection for direct mounting assembly*	▪ Protection class: IP66/67, NEMA type 4x ▪ Material: Die-cast aluminum housing AlSi10Mg with powder coating on polyester base or stainless steel 316L ▪ Display rotatable in 90° increments ▪ Integrated Bluetooth® interface for wireless measured value display and parameter configuration, optional ▪ Brilliant backlit display with ease of visibility in bright sunshine or pitch darkness ▪ Gold plated terminals to avoid corrosion and additional measurement errors

Certificates and approvals

Current certificates and approvals that are available for the product can be selected via the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.

3. Select **Configuration**.

Product Configurator - the tool for individual product configuration
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Various accessories, which can be ordered with the device or subsequently from Endress+Hauser, are available for the device. Detailed information on the order code in question is available from your local Endress+Hauser sales center or on the product page of the Endress+Hauser website: www.endress.com.

Device-specific accessories

Mounting bracket	SS316L, for tube 1.5...3" Order code: 51007995
Adapter	M20x1.5 - ½" NPT cable entry Order code: 51004387
Cable gland	½" NPT, D4.5-8.5, IP 68 Order code: 51006845
Integrated overvoltage protection module	The module protects the electronics from overvoltage. Available for TMT162 housing.
Configuration kit TXU10	Configuration kit for PC-programmable transmitter with setup software and interface cable for PC with USB port Order code: TXU10-xx

Service-specific accessories

Accessories	Description
Applicator	Software for selecting and sizing Endress+Hauser measuring devices: ▪ Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections. ▪ Graphic illustration of the calculation results Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project. Applicator is available: ▪ Via the Internet: https://portal.endress.com/webapp/applicator ▪ On CD-ROM for local PC installation.
Configurator	Product Configurator - the tool for individual product configuration ▪ Up-to-the-minute configuration data ▪ Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language ▪ Automatic verification of exclusion criteria ▪ Automatic creation of the order code and its breakdown in PDF or Excel output format ▪ Ability to order directly in the Endress+Hauser Online Shop The Configurator is available on the Endress+Hauser website: www.endress.com -> Click "Corporate" -> Select country -> Click "Products" -> Select the product using the filters and search field -> Open product page -> The "Configure" button to the right of the product image opens the Product Configurator.

W@M	Life cycle management for your plant W@M supports with a wide range of software applications over the entire process: from planning and procurement, to the installation, commissioning and operation of the measuring devices. All the relevant device information, such as the device status, spare parts and device-specific documentation, is available for every device over the entire life cycle. The application already contains the data of your Endress+Hauser device. Endress +Hauser also takes care of maintaining and updating the data records. W@M is available: ▪ Via the Internet: www.endress.com/lifecyclemanagement ▪ On CD-ROM for local PC installation.

FieldCare SFE500	FDT-based plant asset management tool from Endress+Hauser. It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition. For details, see Operating Instructions BA00027S and BA00065S

DeviceCare SFE100	Configuration tool for devices via fieldbus protocols and Endress+Hauser service protocols. DeviceCare is the tool developed by Endress+Hauser for the configuration of Endress+Hauser devices. All smart devices in a plant can be configured via a point-to-point or point-to-bus connection. The user-friendly menus enable transparent and intuitive access to the field devices. For details, see Operating Instructions BA00027S

System components

Accessories	Description
RIA14 Loop-powered field indicator	Excellent readable indication of a 4 to 20 mA signal on-site for a better process overview. For details, see "Technical Information", TI00143R
RN42 active barrier, wide range power supply	1-channel wide range supply and active barrier for safe isolation of 4 to 20 mA standard signal circuits. For details, see "Technical Information", TI01584K
RMA42 Process transmitter with control unit	Universal transmitter, loop power supply, barrier and limit switch in one device. For details, see "Technical Information", TI00150R

Supplementary documentation

The following types of documentation are available on the product pages and in the Download Area of the Endress+Hauser website (www.endress.com/downloads) (depending on the selected device version):

Document	Purpose and content of the document
Technical Information (TI)	**Planning aid for your device** The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
Brief Operating Instructions (KA)	**Guide that takes you quickly to the 1st measured value** The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.

Document	Purpose and content of the document
Operating Instructions (BA)	**Your reference document** The Operating Instructions contain all the information that is required in various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.
Description of Device Parameters (GP)	**Reference for your parameters** The document provides a detailed explanation of each individual parameter. The description is aimed at those who work with the device over the entire life cycle and perform specific configurations.
Safety Instructions (XA)	Depending on the approval, Safety Instructions (XA) are supplied with the device. The Safety Instructions are an integral part of the Operating Instructions. Information on the Safety Instructions (XA) that are relevant for the device is provided on the nameplate.
Supplementary device-dependent documentation (SD/FY)	Always comply strictly with the instructions in the relevant supplementary documentation. The supplementary documentation is an integral part of the device documentation.



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