

79. SPO

SPO 3, SPO 5

50 Hz

Capacitor

Pos.	Description	Model	3-40	3-65	3-75
			3-50 5-45	5-55	5-70
		Pcs./kit No	96511648	96511649	96511660
13	O-ring	2	•	•	•
37b	O-ring	1	•	•	•
161	Capacitor	20 uF	•		
		25 uF		•	
		30 uF			•

Drain plug

Pos.	Description Kit No	Variant B and C 96511699
18	Plug (priming/drain)	2
100	O-ring	2

Filter

Pos.	Description Kit No	Submersible 96511661
50	Suction strainer	1
84	Strainer	1
104	Suction cover	1
115	Screw	3

Pos.	Description Kit No	Dry installed 96511663
28	Screw M6 x 12	8
28a	Washer	8
36a	Nut M6	8
37a	O-ring	1
56	Baseplate	1

Cable

		Plug, voltage	Australian, 220-240 V			Schuko, 220-240 V			w/o plug, 220-240 V	w/o plug, 380-415 V
Pos.	Description	Model								
			3-30	3-40 3-50 3-65 5-45 5-55	3-75 5-70	3-50 3-65 5-55 5-70	3-40 3-50 3-65 5-45 5-55	3-75 5-70	3-40	3-50 3-65 3-75 5-45 5-55 5-70
		Pcs./kit No	98364131	98364079	98364116	98364136	98364141	98364145	98364148	98364150
20	Cable		(3 m)	(20 m)	(20 m)	(4 m)	(20 m)	(20 m)	(3 m)	(4 m)
20c	Rubber bush	1	•	•	•	•	•	•	•	•
13	O-ring	2	•	•	•	•	•	•	•	•
37b	O-ring	1	•	•	•	•	•	•	•	•

Hydraulic

Pos.	Description	SPO model Kit No	3-30	3-40	3-50	3-65	3-75	5-45	5-55	5-70
			98369108	96511647	96511646	98369109	98369110	96511651	98369122	98369124
4	Chamber		2	3	3	4	5	3	4	5
5a	Bottom chamber		1	1	1	1	1	1	1	1
6	Back side disc		1	1	1	1	1	1	1	1
49	Impeller cpl.		2	3	4	5	6	4	5	6
64	Spacer ring		4	4	4	5	6	4	5	6
64c	Spacer ring		1	1	1	1	1	1	1	1
64d	Washer		3	1	-	-	-	-	-	-
66	Washer		1	1	1	1	1	1	1	1
67	Lock nut		1	1	1	1	1	1	1	1
69	Spacer for shaft seal		1	1	1	1	1	1	1	1
73a	Threaded fixing ring		1	1	1	1	1	1	1	1
75	Centring ring		1	1	1	1	1	1	1	1

Level switch

Pos.	Description Kit No	Variant A and C 96511662
13	O-ring	2
37b	O-ring	1
182	Level switch w/cable 0.7 m	1
182c	Rubber bush	1

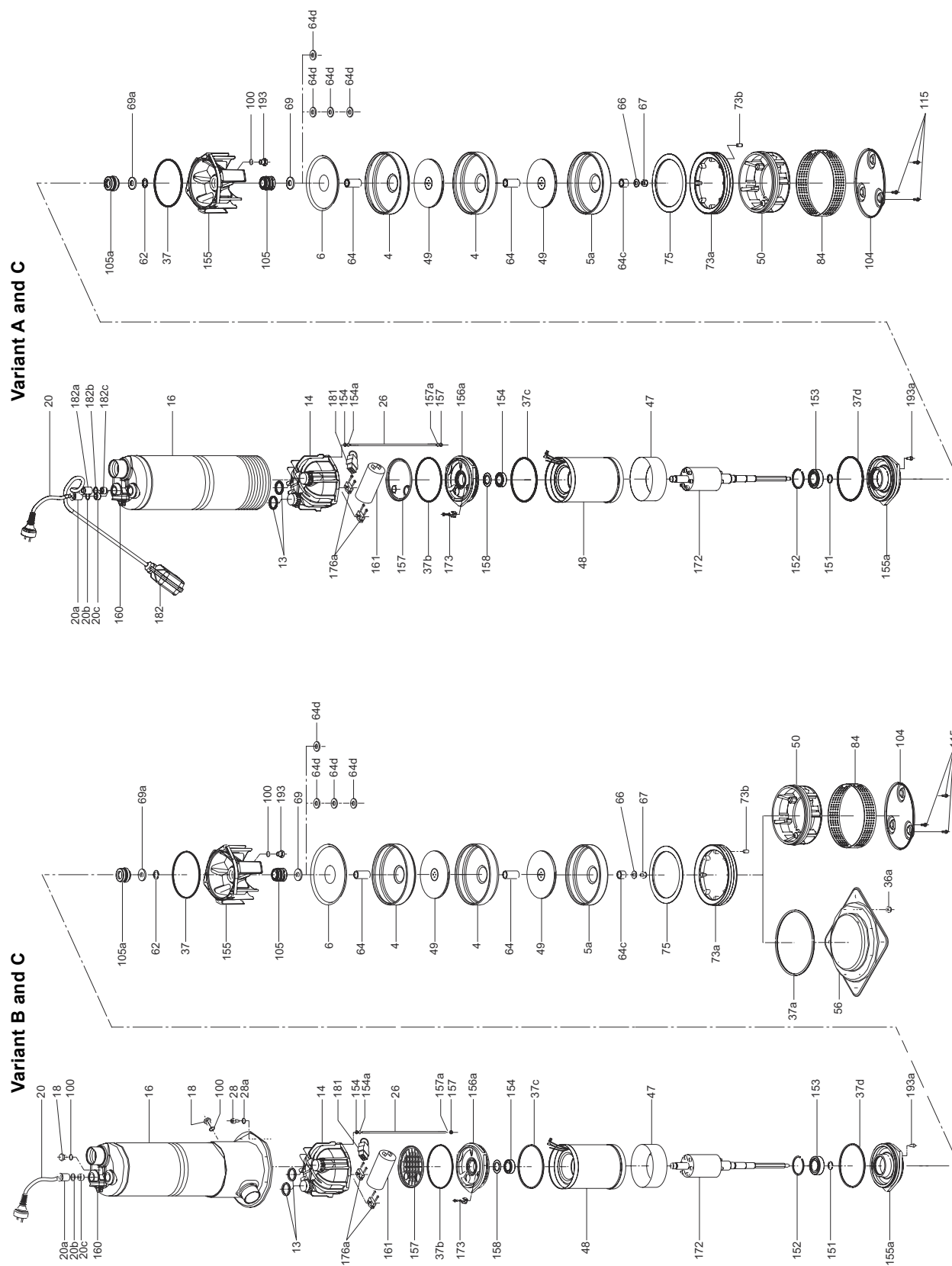
Lower shaft seal

Pos.	Description/kit No	96511650
105	Shaft seal, lower	1

Shaft seal, maintenance

Pos.	Description/kit No	98092153
37	O-ring	1
62	Seeger washer	1
69a	Washer	1
100	O-ring	1
105	Shaft seal, lower	1
105a	Shaft seal, upper	1
155	Oil cup	1
193	Plug	1
-	Oil MARCOL 82	1 (0.18 l)

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TM05 5968 4512

TM05 5969 4512