

SEA5

High rejection, excellent productivity sea water element



SEA5: Elements have an excellent rejection to meet the requirement of applications where the permeate quality is mandatory while maintaining a very good productivity.

MEMBRANE CHARACTERISTICS

Membrane	RO
Membrane Type	Polyamide
Stabilized Salt Rejection (%)	99.6
Minimum Salt Rejection (%)	99.4

DESIGN INFORMATION ^(a)	Permeate Flow m ³ /day (gpd)	Maximum Feed Flow m ³ /h (gpm)	Membrane Area m ² (ft ²)	Feed Spacer Thickness (mil)
Oltremare SEA5 – 2521	0,9 (240)	1.38 (6)	1.1 (12)	28
Oltremare SEA5 – 2540	2,1 (550)	1.38 (6)	2.6 (28)	28
Oltremare SEA5 - 4021	2.6 (700)	2.72 (12)	3.2 (35)	28
Oltremare SEA5 – 4040	6,4 (1700)	3.6 (16)	7.9 (85)	28

OPERATING PARAMETERS

Maximum Operating Pressure	82 bar (1200 psi)
Maximum Operating Temperature	45 °C (113 °F)
Cleaning pH Range ^(b)	1.0 – 12.0
Chlorine Tolerance ^(c)	< 0.1 ppm
Maximum Pressure Drop	0.7 bar (10 psi) per element; 4 bar (60 psi) per housing
Maximum SDI ₁₅	5.0
Maximum Turbidity	1 NTU

a. Test conditions: 32000 ppm NaCl, 56 bar (800 psi), 25°C (77°F), 10% recovery, pH 8.0, 30 minutes operation. Flow rates will be no more than 15% below the values shown. Product specifications may change without notice as design revisions occur.
b. Refer to temperature and pH limits in Membrane Cleaning Guide - Water Application Elements (TSG-C-001).

c. Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012)

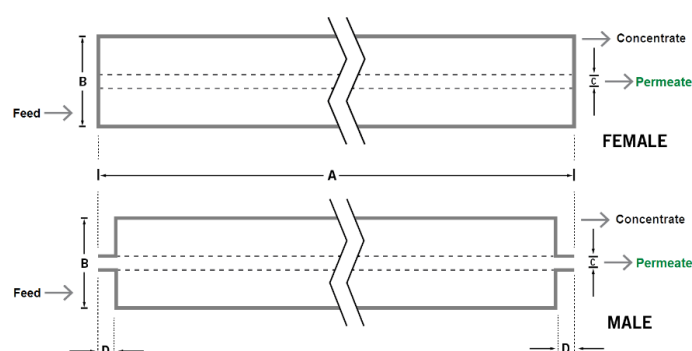
PHYSICAL DIMENSIONS	Element Weight kg (lb) ^(d)	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C ^(e) mm (inches)	Permeate Tube ^(f)
Oltremare SEAS – 2521	0.9 (2)	533.4 (21)	61 (2.4)	19.1 (0.75)	Male
Oltremare SEAS – 2540	1.8 (4)	1016 (40)	61 (2.4)	19.1 (0.75)	Male
Oltremare SEAS – 4021	1.8 (4)	533.4 (21)	100.3 (3.95)	19.1 (0.75)	Male
Oltremare SEAS – 4040	3.6 (8)	1016 (40)	100.3 (3.95)	19.1 (0.75)	Male

d. Shipping weight is dependent on packaging material and quantity shipped.

e. For female elements, "C" is the inner diameter. For male elements, "C" is the outer diameter.

f. Male elements have a protruding permeate tube, indicated as "D" in the diagram.

Dimension "D" is 30.5 mm (1.2 in) for modules from 2540 to 4021. For 4040 module is 26.7 mm (1.05 in).



Customizable specialty elements

MANN+HUMMEL offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

IMPORTANT INFORMATION

Start-up: We recommend flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For further information, please see Element Start-Up Guide – System Start-Up (TSG-O-005).

Cleaning: Oltremare membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see Membrane Cleaning Guide – Water Application Elements (TSG-C-001).

Storage: Oltremare membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-01).

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