

TRISEP® PS Pharmaceutical

UP010 Series



LENNTECH
WATER TREATMENT SOLUTIONS

TRISEP® PS sanitary membrane elements for pharmaceutical applications have a long history of outstanding, stable field performance. NADIR® UP010 polyethersulfone (PES) membrane with a nominal 10,000 Da molecular weight cut-off offers excellent protein rejection and consistent flux rates. PS elements are available with a number of different feed spacers and in all sizes common in the industry.

MEMBRANE CHARACTERISTICS

Membrane	NADIR® UP010
Membrane Type	Polyethersulfone (PES)
Nominal M.W.C.O. (Da)	10,000

DESIGN INFORMATION

Model	Membrane Area m ² (ft ²)	Feed Spacer Thickness (mil) ^a
TRISEP® PS UP010 3838-31	7.0 (75)	31
TRISEP® PS UP010 3838-46	5.7 (61)	46
TRISEP® PS UP010 3838-80	4.0 (43)	80
TRISEP® PS UP010 4025-31	5.4 (58)	31
TRISEP® PS UP010 4025-46	4.2 (45)	46
TRISEP® PS UP010 4333-31	7.6 (82)	31
TRISEP® PS UP010 4333-46	6.3 (68)	46
TRISEP® PS UP010 4333-80	4.3 (46)	80
TRISEP® PS UP010 6338-31	20.5 (221)	31
TRISEP® PS UP010 6338-46	17.1 (184)	46
TRISEP® PS UP010 6338-80	11.5 (124)	80
TRISEP® PS UP010 8338-31	34.0 (366)	31
TRISEP® PS UP010 8338-46	27.5 (296)	46
TRISEP® PS UP010 8338-80	21.2 (228)	80

^a All models on this sheet have a netting outer wrap and diamond shaped feed spacers.

OPERATING PARAMETERS

Maximum Operating Pressure	10 bar (145 psi)
Maximum Operating Temperature	55°C (131°F)
Cleaning pH Range ¹	1.0 – 12.0
Cleaning Chlorine Tolerance	200 ppm for sanitization at pH ≥ 10.5
Maximum Pressure Drop	1 bar (15 psi) per element; 4 bar (60 psi) per housing

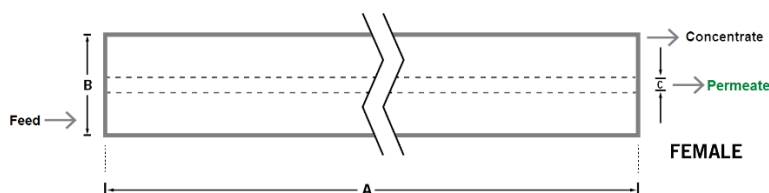
¹ Refer to temperature and pH limits in our Membrane Cleaning Guides.

PHYSICAL DIMENSIONS

Model	Element Weight kg (lb) ^b	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C ^c mm (inches)	Permeate Tube
TRISEP® PS UP010 3838-31	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UP010 3838-46	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UP010 3838-80	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UP010 4025-31	4 (9)	636 (25.0)	101.5 (4.0)	16.0 (0.63)	Female
TRISEP® PS UP010 4025-46	4 (9)	636 (25.0)	101.5 (4.0)	16.0 (0.63)	Female
TRISEP® PS UP010 4333-31	4 (9)	838 (33.0)	109.5 (4.3)	21.1 (0.83)	Female
TRISEP® PS UP010 4333-46	4 (9)	838 (33.0)	109.5 (4.3)	21.1 (0.83)	Female
TRISEP® PS UP010 4333-80	4 (9)	838 (33.0)	109.5 (4.3)	21.1 (0.83)	Female
TRISEP® PS UP010 6338-31	11 (24)	965 (38.0)	162 (6.3)	28.9 (1.138)	Female
TRISEP® PS UP010 6338-46	11 (24)	965 (38.0)	162 (6.3)	28.9 (1.138)	Female
TRISEP® PS UP010 6338-80	11 (24)	965 (38.0)	162 (6.3)	28.9 (1.138)	Female
TRISEP® PS UP010 8338-31	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female
TRISEP® PS UP010 8338-46	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female
TRISEP® PS UP010 8338-80	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female

^b Shipping weight is dependent on packaging material and quantity shipped.

^c Dimension "C" is the Inner Diameter.



IMPORTANT INFORMATION

Start-up: MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).

Cleaning: TRISEP® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see our Membrane Cleaning Guides.

Storage: TRISEP membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).

Regulatory: All models on this sheet conform to USDA 3A sanitary standard 45-03, use FDA (CFR Title 21) compliant materials, comply with EU regulation (EC) No. 1935/2004 and No. 10/2011, and have Halal and Kosher certifications.

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

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