

TurboClean® Test Elements



TurboClean® elements feature a patented sanitary hard-shell design that delivers better system performance due to about 60% less bypass flow than other sanitary elements. Lower bypass flow results in energy savings and/or higher flux rates as more of the feed flows across the membrane surface instead of around the outside of the element. Higher cross-flow velocity also results in the most effective membrane cleaning. TurboClean elements are stronger than net-wrapped sanitary elements and are able to withstand higher pressure drops. And with the tightest OD tolerance and optimal circularity, TurboClean elements are the easiest elements to load and unload.

- Strongest Sanitary Element
- Most Effective Cleaning
- Longer Operating Life
- Easiest Installation
- Better Performance



MEMBRANE CHARACTERISTICS

Membrane	Solute Rejection or Pore Size	Solute	Feed Spacer Thickness (mil)	Membrane Type
TurboClean® 1812-X20-31	99.5%	NaCl	31	Thin-Film Composite (TFC)
TurboClean® 1812-ACM2-31	99.5%	NaCl	31	Thin-Film Composite (TFC)
TurboClean® 1812-TS80-31	99.2%	MgSO ₄	31	Thin-Film Composite (TFC)
TurboClean® 1812-TS40-31	99.0%	MgSO ₄	31	Thin-Film Composite (TFC)
TurboClean® 1812-XN45-31	94.0 – 98.0%	MgSO ₄	31	Thin-Film Composite (TFC)
TurboClean® 1812-XN45-46	94.0 – 98.0%	MgSO ₄	46	Thin-Film Composite (TFC)
TurboClean® 1812-UA60-31	70.0 – 90.0%	MgSO ₄	31	Thin-Film Composite (TFC)
TurboClean® 1812-NP030-31	80.0 – 95.0%	Na ₂ SO ₄	31	Polyethersulfone (PES)
TurboClean® 1812-NP010-31	35.0 – 75.0%	Na ₂ SO ₄	31	Polyethersulfone (PES)
TurboClean® 1812-UF5-31	5,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UF10-31	10,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UH004-31	4,000 Da.	-	31	Hydrophilic Polyethersulfone (PESH)
TurboClean® 1812-UP005-31	5,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UP010-31	10,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UP020-31	20,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UH030-31	30,000 Da.	-	31	Hydrophilic Polyethersulfone (PESH)
TurboClean® 1812-UH050-31	50,000 Da.	-	31	Hydrophilic Polyethersulfone (PESH)
TurboClean® 1812-UE50-31	100,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UP150-31	150,000 Da.	-	31	Polyethersulfone (PES)
TurboClean® 1812-UV150-31	150,000 Da.	-	31	Polyvinylidene fluoride (PVDF)
TurboClean® 1812-UC500-31	500,000 Da.	-	31	Regenerated Cellulose (RC)
TurboClean® 1812-UB70-31	0.03 micron	-	31	Polyvinylidene fluoride (PVDF)
TurboClean® 1812-UB50-31	0.03 micron	-	31	Polyethersulfone (PES)
TurboClean® 1812-MP005-31	0.05 micron	-	31	Polyethersulfone (PES)
TurboClean® 1812-MF01-31	0.1 micron	-	31	Polyethersulfone (PES)
TurboClean® 1812-MV020-31	0.2 micron	-	31	Polyvinylidene fluoride (PVDF)

DESIGN INFORMATION & OPERATING PARAMETERS

Configuration	Spiral Wound Sanitary Element
Active Membrane Area	31 mil spacer models: 0.23 m ² (2.5 ft ²) 46 mil spacer models: 0.20 m ² (2.1 ft ²)
Maximum Applied Pressure	UF/MF models: 10 bar (145 psi) All other models: 41 bar (600 psi)
Maximum Operating Temperature	CA models: 32°C (90°F) All other models: 50°C (122°F)
Nominal Operating pH (CA models)	5.5
Cleaning pH Range¹	CA models: 2.0 – 7.5; RC models: 1.5 – 11.0; All other models: 1.0 – 12.0
Chlorine Tolerance²	Varies by membrane type; < 0.1 ppm for TFC models
Maximum Pressure Drop	1.4 bar (20 psi) per element

¹ Refer to temperature and pH limits in our Membrane Cleaning Guides.

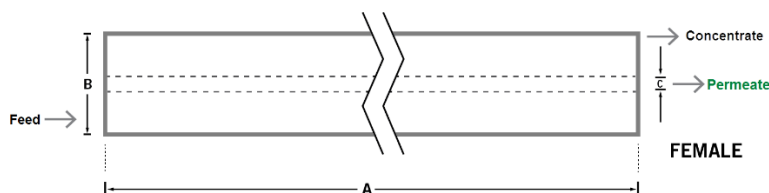
² Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with thin-film composite membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).

PHYSICAL DIMENSIONS

Element Weight kg (lb) ^a	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C mm (inches)	Permeate Tube ^b
1 (2)	305 (12.0)	46.4 (1.825)	15.9 (0.625)	Female

^a Shipping weight is dependent on packaging material and quantity shipped. All models on this sheet have TurboClean® sanitary outer wrap and diamond shaped feed spacers.

^b Dimension "C" is the Inner Diameter.



IMPORTANT INFORMATION

Start-up: MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).

Cleaning: TurboClean® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see our Membrane Cleaning Guides.

Storage: TurboClean membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

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