

# TurboClean® 8038-M2HPU8

## High Pressure Sanitary

## RO Elements



MANN+HUMMEL Water & Fluid Solutions offers TurboClean® High Pressure sanitary elements for all of our membranes capable of continuous operation up to 1,000 psi (69 bar). TurboClean elements feature a patented sanitary hard-shell design that delivers better system performance due to about 60% less bypass flow than other sanitary elements. Lower bypass flow results in energy savings and/or higher flux rates as more of the feed flows across the membrane surface instead of around the outside of the element. Higher cross-flow velocity also results in the most effective membrane cleaning. TurboClean elements are stronger than net-wrapped sanitary elements and are able to withstand higher pressure drops. And with the tightest OD tolerance and optimal circularity, TurboClean elements are the easiest elements to load and unload.

- Strongest Sanitary Element
- Longer Operating Life
- Better Performance
- Most Effective Cleaning
- Easiest Installation

### MEMBRANE CHARACTERISTICS

|                                      |           |
|--------------------------------------|-----------|
| <b>Membrane</b>                      | ACM2      |
| <b>Membrane Type</b>                 | Polyamide |
| <b>Stabilized Salt Rejection (%)</b> | 99.5      |
| <b>Minimum Salt Rejection (%)</b>    | 99.0      |

### DESIGN INFORMATION

| Model                          | Part Number | Permeate Flow<br>m <sup>3</sup> /day (GPD) <sup>a</sup> | Membrane Area<br>m <sup>2</sup> (ft <sup>2</sup> ) | Feed Spacer<br>Thickness (mil) <sup>b</sup> |
|--------------------------------|-------------|---------------------------------------------------------|----------------------------------------------------|---------------------------------------------|
| <b>TurboClean® 8038-M2HPU8</b> | 167023838   | 35.6 (9,400)                                            | 33.0 (355)                                         | 31                                          |

a Test conditions: 2,000 ppm NaCl, 15.5 bar (225 psi), 25°C (77°F), 15% recovery, pH 8.0, 30 minutes operation. Flow rates will be no more than 15% below the values shown. Product specifications may change without notice as design revisions occur.

b This model has a TurboClean sanitary outer wrap and diamond shaped feed spacers.

### OPERATING PARAMETERS

|                                               |                                                          |
|-----------------------------------------------|----------------------------------------------------------|
| <b>Maximum Operating Pressure<sup>1</sup></b> | 69 bar (1,000 psi)                                       |
| <b>Maximum Operating Temperature</b>          | 50°C (122°F)                                             |
| <b>Cleaning pH Range<sup>2</sup></b>          | 1.0 – 12.0                                               |
| <b>Chlorine Tolerance<sup>3</sup></b>         | < 0.1 ppm                                                |
| <b>Maximum Pressure Drop</b>                  | 1.4 bar (20 psi) per element; 6 bar (80 psi) per housing |
| <b>Maximum SDI<sub>15</sub></b>               | 5.0                                                      |
| <b>Maximum Turbidity</b>                      | 1 NTU                                                    |

<sup>1</sup> Feed pressure (in bar) multiplied by feed temperature (in °C) should not exceed 2,000.

<sup>2</sup> Refer to temperature and pH limits in Membrane Cleaning Guide - Food & Dairy: RO & NF Elements (TSG-C-003).

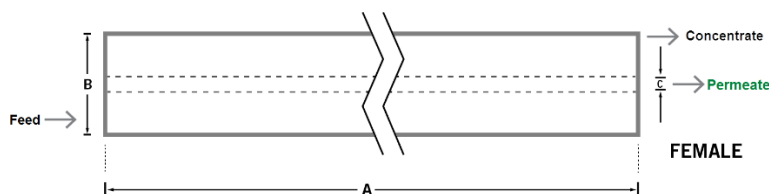
<sup>3</sup> Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).

## PHYSICAL DIMENSIONS

| Model                   | Element Weight<br>kg (lb) <sup>c</sup> | Dim. A<br>mm (inches) | Dim. B<br>mm (inches) | Dim. C <sup>d</sup><br>mm (inches) | Permeate Tube |
|-------------------------|----------------------------------------|-----------------------|-----------------------|------------------------------------|---------------|
| TurboClean® 8038-M2HPU8 | 16 (36)                                | 965 (38.0)            | 201 (7.9)             | 28.6 (1.125)                       | Female        |

<sup>c</sup> Shipping weight is dependent on packaging material and quantity shipped.

<sup>d</sup> Dimension "C" is the Inner Diameter.



## IMPORTANT INFORMATION

- Start-up:** MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).
- Cleaning:** TurboClean® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see Membrane Cleaning Guide – Food & Dairy: RO & NF Elements (TSG-C-003).
- Storage:** TurboClean membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).
- Regulatory:** This model conforms to USDA 3A sanitary standard 45-03, uses FDA (CFR Title 21) compliant materials, complies with EU regulation (EC) No. 1935/2004 and No. 10/2011, and has Halal and Kosher certifications.

## CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

## Contact



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