

X-FLOW HFS 60

TIGHT ULTRAFILTRATION MEMBRANE

MEMBRANE ELEMENT DATASHEET

8" HFS 60 PVC 0.8mm
ARTICLE CODE : 23E1DN2KEH

GENERAL INFORMATION

HFS 60 is a tight ultrafiltration module, used for the removal of colloidal silica from surface water. This module can be used in vertical and horizontal configuration. Depending on the configuration, the operation mode can be feed-and-bleed with a minor crossflow or dead-end mode with regular backwash (permeate only), forward flush (feed only) and chemically enhanced backwash.

GENERAL SOLVENT RESISTANCE

Since the resistance of the membrane to solvents strongly depends on the actual process conditions, the indications given below should only be considered as guideline.

Acids	++
Bases	++
Organic esters, ketones, ethers	-
Aliphatic alcohols	+
Aliphatic hydrocarbons	+
Halogenated hydrocarbons	--
Aromatic hydrocarbons	--
Polar organic solvents	--
Oils	++

CLEANING CHEMICAL RESISTANCE

Sodium Hypochlorite

- Typical 200 ppm, at $\leq 40^{\circ}\text{C}$ at $\geq \text{pH } 10$
- Maximum 500 ppm
- 250.000 ppm hours cumulative; $\geq \text{pH } 10$

Chlorine Dioxide

- Typical 1 ppm, at $\leq 40^{\circ}\text{C}$
- Maximum 2 ppm
- 90.000 ppm hours cumulative; $\text{pH } 11$

Hydrogen Peroxide

- Typical 200 ppm, at $\leq 40^{\circ}\text{C}$
- Maximum 500 ppm
- 350.000 ppm hours cumulative

Note:

The above figures for oxidant contact represent the membrane resistance to each individual oxidizing agent. The total combined exposure for Sodium Hypochlorite and Chlorine Dioxide will be calculated as follows:

Combined exposure $[\text{NaOCl} + \text{ClO}_2] = 2.6 \times$
Exposure to ClO_2 (in ppm hours) + Exposure to NaOCl (in ppm hours) < 250.000 ppm hours

As a good working practice and in order to maximise the lifetime of the membrane it is advised to reduce the membrane exposure to oxidising agents to a minimum. Exposure limits are also affected by temperature, pH and the presence of metals. In order not to exceed maximum exposure limits, membranes must be preserved free of any oxidising agent when the plant is stopped.

Acids

Hydrochloric Acid	++
Nitric Acid	++
Sulphuric Acid	++
Phosphoric Acid	++
Acetic Acid	++
Citric Acid	++

$\text{pH} > 2$ during filtration
 $\text{pH} > 1$ during cleaning

Bases

Sodium Hydroxide ($<4\%$)	++
Potassium Hydroxide ($<4\%$)	++

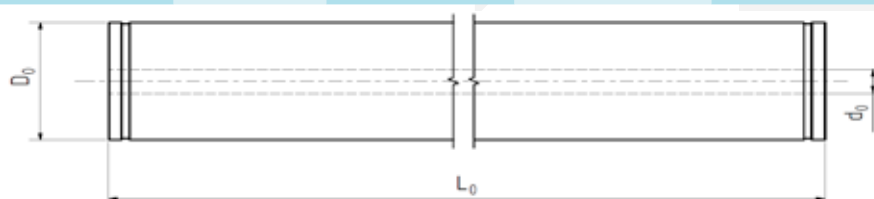
$\text{pH} < 12$ during filtration
 $\text{pH} < 13$ during cleaning

MEMBRANE CHARACTERISTICS

- Hydrophilic membrane composed of a blend of modified polyethersulfone and polyethersulfone
- Structure asymmetric/microporous
- MWCO of 10 kDa on dextrans
- High performance and a very good anti-fouling behaviour
- Typical permeate quality $\text{SDI} < 3$, turbidity $< 0,1$ NTU
- Designed for silica retention; typical $> 99,8\%$ for colloidal silica (tested on surface water containing 10 mg/l total silica and 1 mg/l colloidal silica)

ELEMENT SPECIFICATIONS

Membrane Diameter [mm/inch]	Membrane area [m ² /ft ²]	Feed connection D_0 [mm/inch]	Element length L_0 [mm/inch]	Permeate connection d_0 [mm/inch]
0.8 [31]	60 [645]	220.0 [8.66]	1537.5 [60.51]	42.6 [1.68]



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OPERATING SPECIFICATIONS

Max. feed pressure ^{*)}	Max. backflush pressure	Temp. range
[kPa/psi]	[kPa/psi]	[°C/°F]
300 [43]	450 [65]	10-40 [50-104]

^{*)} In case of horizontal dead-end configuration or vertical dead-end pressurized configuration: max. system pressure, see specifications of membrane housing supplier (Codeline or equivalent).

- Backwash water should be free of particulates and should be of permeate quality or better
- Backwash pumps should preferably be made of non-corroding materials, e.g., plastic or stainless steel. If compressed air is used to pressurize the backwash water, do not allow a two-phase air/water mixture to enter the element

- To avoid mechanical damage, do not subject the membrane module or element to sudden temperature changes, particularly decreasings. Bring the module or element back to ambient operating temperature slowly (max. value 3 °C/min). Failure to adhere to this guideline can result in irreparable damage

Operation of membrane modules at any combination of maximum limits of pH, concentration, pressure or temperature, during cleaning or production, will influence the membrane lifetime.

CERTIFICATIONS

- USA: ANSI/NSF, Standard 61
- The Netherlands: KIWA ATA
- UK: DWI Regulation 31
- France: ACS

TECHNICAL SPECIFICATIONS

Weight Specifications

Dry weight of membrane element
ca. 34 kg [75 lbs]

Membrane element filled with water
ca. 66 kg [145 lbs]

In case of vertical dead-end pressurized:
Pressure housing, empty ca. 20 kg [44 lbs]

Housing, incl. element ca. 54 kg [119 lbs]

Housing, incl. element and water filled ca.
100 kg [220 lbs]

Materials of Construction

Housing PVC white
Flow distributor PVC/PP
Potting PU resin
Membrane: PES/modPES

Process Characteristics (water, 20 °C) vertical dead-end and vertical dead-end pressurized

Hydraulic membrane diameter	Crossflow flow rate (*)	Pressure-drop across module at 1 m/s	Pressure-drop across module at 2 m/s
[mm/mil]	[m³/h/gpm]	[kPa/psi]	[kPa/psi]
0.8 [31]	30 x v [40 x v]	72 [10]	150 [21]

(*) superficial velocity (v) in m/s [ft/s]

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STORAGE

New membrane modules can be stored as supplied in the original packaging. The membrane elements contain an aqueous preservation solution of glycerine (20wt%) and sodium metabisulfite (1wt%).

Membrane modules should be stored in a dry, normally ventilated place, away from sources of heat, ignition and direct sunlight. Store between 0 and 40 °C.

The membrane modules should not be subjected to any freezing temperatures.

Shelf life is a maximum of 6 months for unused modules in unopened packaging under correct storage conditions after transfer of ownership for X-Flow B.V. to the Client. After the maximum period of 6 months all warranties are null and void unless otherwise agreed in writing between the parties.

After use, the membrane modules need to be stored wet at all times. To avoid biological growth during shutdowns or

storage, wet membranes could be treated with a compatible biocide. The membrane is compatible with many common disinfecting agents or biocidal preservatives.

Typically for short-term shutdowns (1 – 7 days), a daily backwash with permeate quality water for 30 seconds at 250 l/mh, should be adequate for bacteria control. Before start of the shutdown period, the modules must be cleaned by a standard Chemical Enhanced Backwash (CEB).

In case of long-term storage (> 7 days), membranes should be disinfected. The membranes should be cleaned using a CEB before the disinfection step is carried out. For disinfection, a 0,5% sodium metabisulfite solution can be used. In both short and long term storage situations, the modules should remain filled with storage solution.



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