

Protec Pressure Vessels PRO-8-1000-EP

PRO-8-1000-EP



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The PROTEC Model PRO-8-1000-EP is designed for continuous use as housing for membrane filtration elements to purify typical brackish waters at any positive pressure up to 1000 PSI.

What separates this EP model from the traditional end port is the addition of the 3 " port designed specifically for systems using multiple port technology.

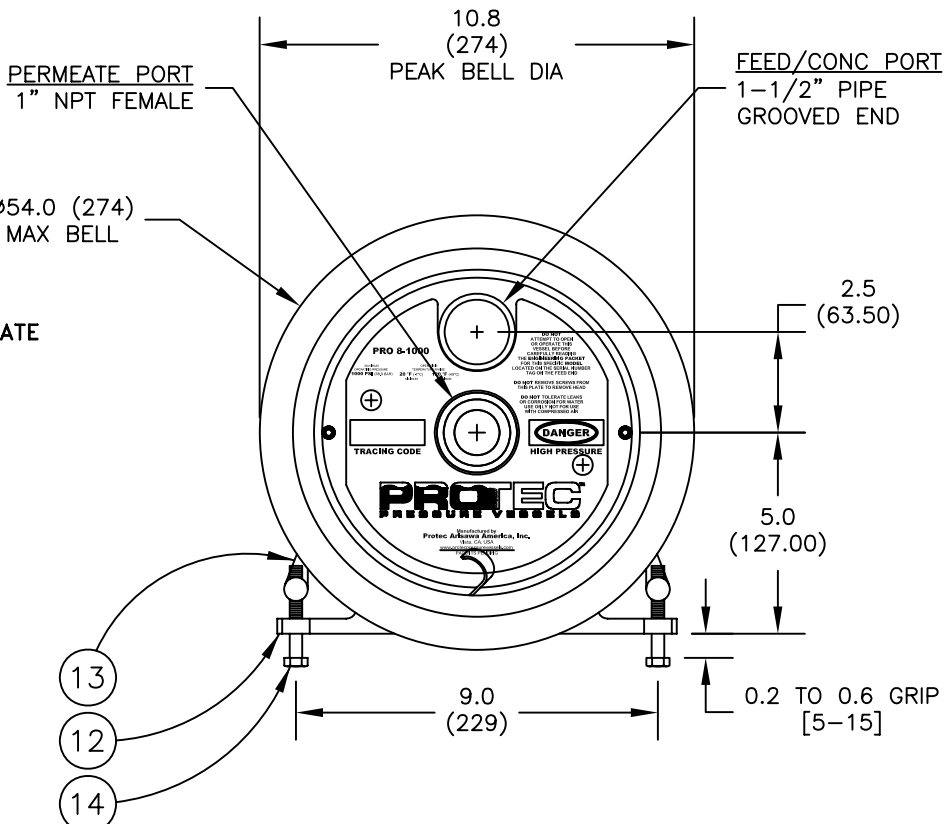
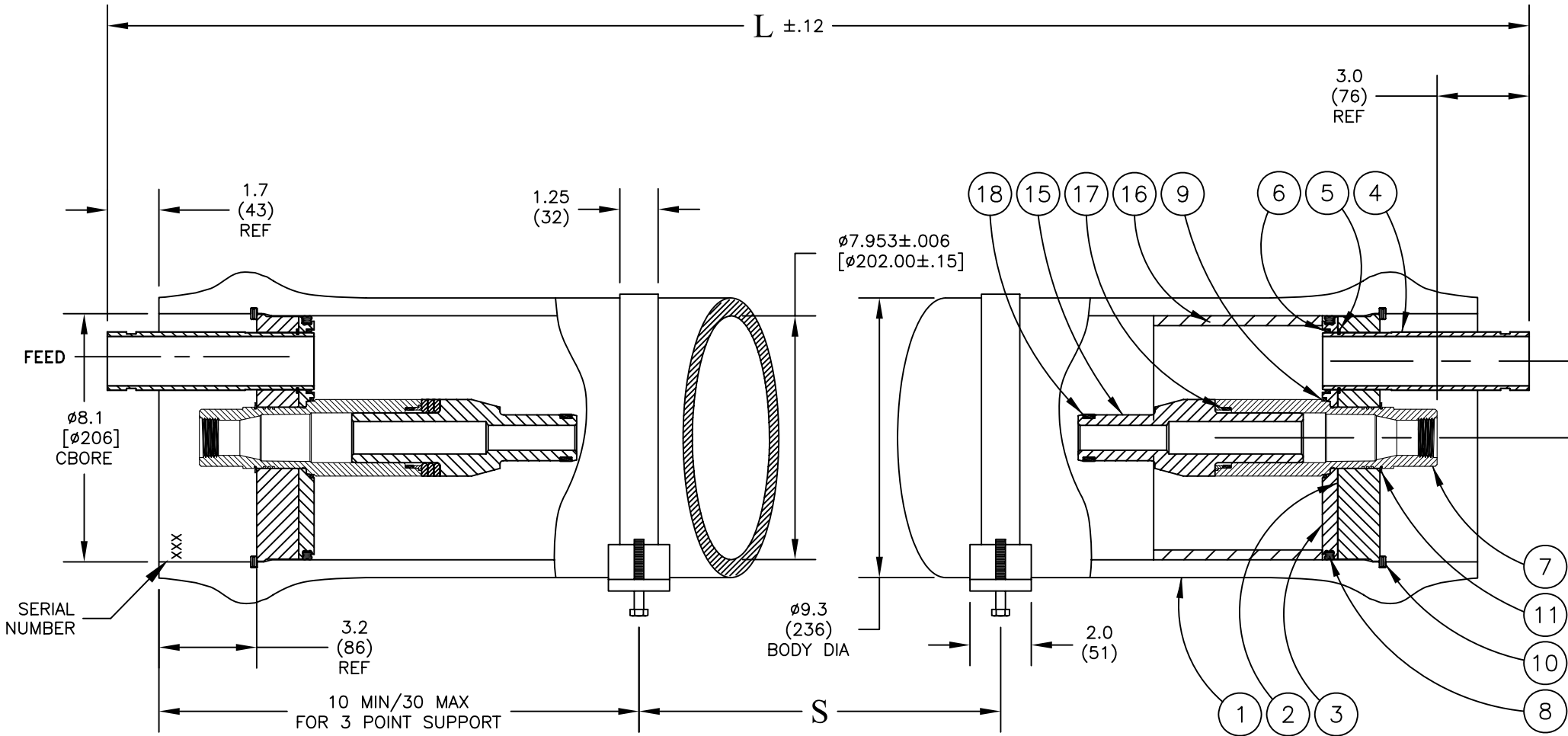
The PRO-8-1000-EP will accommodate any make of eight-inch nominal diameter spiral-wound element as well as many hollow fiber elements. The element interface hardware for the specified element is supplied with the vessel.

The Model PRO-8-1000-EP has been designed to meet the standards of the American Society of Mechanical Engineers (ASME), Boiler and Pressure Vessel Code, Section X. At an additional cost, vessels can be inspected during fabrication by an ASME Authorized Inspector and Code stamped.

Design Pressure	1000 PSI	Operating pH Range	3-11
Minimum Operating Temp.	20°F	Cleaning pH Range (less than 30 min)	2-12
Maximum Operating Temp.	120°F		
Factory Test Pressure	1100 PSI	Application	Typ. Brackish Water
Burst Pressure	6000 PSI		

Design Pressure = 1000 PSI @ 120 °F
Min. Design Temperature = 20 °F @ 1000 PSI
Hydrotest Pressure = 1100 PSI

1000 PSI
END PORT



NOTE: STANDARD PARTS ARE SHOWN FOR REFERENCE ONLY
CHECK ORIGINAL ORDER FOR ORDERING SPARE PARTS

NOTES:
DIMENSIONS IN INCHES (MM APPROX.)

FOR REFERENCE ONLY, NOT FOR CONSTRUCTION UNLESS CERTIFIED

SHIMMING OF THE SADDLES MAY BE REQUIRED

CENTER VESSEL ON 2 OR 3 SUPPORTS AT SPAN(S) "S".

INCORRECT MANIFOLDING WILL CAUSE SEVERE LOCAL STRESS AROUND PORT AND MAY RESULT IN LEAKS AND PREMATURE FAILURE. TAKE EVERY PRECAUTION LISTED IN THE ENGINEERING PACKET OR USERS MANUAL.

INTERNAL PERMEATE PRESSURE MUST NOT EXCEED 125 PSI.

ASME SECTION X, 2010
RP CODE STAMP OPTIONAL

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



PRO 8-1000-EP

APPROVED AP 5/11/01	ECO 10119	REVISED 4/28/11	DRAWING 101011	REV P
CHECKED AP 5/11/01				
DRAWN AP 5/11/01				

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ITEM	QTY	P/N	DESCRIPTION	MATERIAL
1	1	4080005	Shell	Filament Wound, Epoxy FRP
2	2	4080033	Bearing Plate	6061-T6 Aluminum, SB-221, Anodized
3	2	4080065-1	Sealing Plate	PVC Thermoplastic
4	2	4080231	Feed/Concentrate Port	SST Super Duplex, SA-790
5	2	6121187	Retaining Ring, F/C Port	Stainless Steel, 316
6	2	6184604-N	O-Ring Seal, F/C Port	Ethylene Propylene
7	2	4080378	Permeate Port	Noryl GFN2
8	2	6100442MK	Head Seal	Ethylene Propylene
9	2	6110229-N	Permeate Port Seal	Ethylene Propylene
10	2	4080320	Retaining Ring w/ Finger Pull	Stainless Steel, 316
11	2	6121200	Retaining Ring, Permeate Port	Stainless Steel, 316
12	2*	4080175	Support Saddle	TPR
13	2	4080137	Strap Assembly	Stainless Steel, 316
14	4	6150001	Strap Screw	Stainless Steel, 316
15	2	A/R	Adapter	Thermoplastic
16	1	4080043	Thrust Ring	PVC Thermoplastic
17	2	6110326-N**	Adapter Seal	Ethylene Propylene
18	A/R	A/R	PWT Seal	Ethylene Propylene
19	3	4080062-4	Shim, Adapter	Noryl GFN2

*3 each with shell length -4 and longer
**6110221-N when Permeate Port is not Noryl

Shell Length Code	L inch (mm)	S Span in (mm)	Empty Weight lb (kg)
-1	65 (1651.00)	34 (863.60)	106 (48)
-1.5	85 (2159.00)	45 (1143.00)	129 (59)
-2	105 (2667.00)	56 (1422.40)	152 (69)
-3	145 (3683.00)	80 (2032.00)	198 (90)
-4	185 (4699.00)	104 (2641.60)	244 (111)
-5	225 (5715.00)	128 (3251.20)	290 (132)
-6	265 (6731.00)	150 (3810.00)	336 (153)
-7	305 (7747.00)	3 PTS.	382 (174)
-7.5	325 (8255.00)	3 PTS.	405 (184)
-8	345 (8763.00)	3 PTS.	428 (195)