

Water Technologies & Solutions fact sheet

Kleen* ENV907

membrane cleaner

features

- Environmentally friendly formulation. Contains no EDTA or phosphates
- Specifically designed for use with cellulose acetate membranes
- Particularly effective in the removal of organic foulants and silt
- Buffered to maintain an effective pH of 7.0 ± 0.5 over a range of dilutions
- Enhanced performance at elevated temperatures
- No adverse effects with repeated use
- Optimum results are obtained when used in conjunction with Kleen* ENV903

description

Kleen ENV907 is a neutral pH environmentally-friendly liquid formulation designed specifically to remove organic foulants, silt, and other particulate deposits from cellulose acetate reverse osmosis (RO) membranes.

This product contains a blend of solubilizing and complexing agents, as well as a surfactant to enhance cleaning efficacy. Used in tandem with an acidic cleaner, this highly effective product provides superior cleanings, resulting in longer system running times and optimal membrane life expectancy.

typical applications

Additionally, dissolved solids in the incoming water can concentrate up to a level where they begin to precipitate on the membrane surface. Scaling from hardness and metal salts, found in most unsoftened water, impedes the flow of water through the membrane. The accumulation of scale next to the membrane surface can increase the amount of dissolved material passing through the membrane, resulting in product water of unacceptable quality. Before the particulate fouling and scale accumulate to a level where product water flow or quality declines, or membrane damage is imminent, removal using off-line cleaning is required. Indications of the need for cleaning include a significant decrease in normalized permeate flow, a significant increase in pressure drop across the system (or individual stage), or an increase in the normalized salt passage, such that product quality is unacceptable. Your SUEZ Technologies representative can assist you with monitoring your system and determining when cleaning is advised.

feed requirements

Feed System – This product should be applied using the membrane cleaning equipment supplied by the manufacturer of the membrane system. If such a system is not present, contact your SUEZ representative for information on fabricating or obtaining a cleaning system.

Dilution – The recommended dilution for this product is 1 pound (0.45kg) of Kleen ENV907 per 5 gallons (19L) of water, or 1 gallon (3.8L) per every 45 gallons (170L) of water.

The Lenntech logo features the word 'LENNTECH' in a large, blue, italicized sans-serif font.

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Materials Compatibility – Corrosion-resistant equipment should be used for the storage, preparation, and use of this product per the following compatibility chart:

Rating	Material
A	SS, Viton A, Buna N, Hypalon, Neoprene, EPR, Natural Rubber, Viton Lithurge, Kynar, Polypropylene, Teflon
B	LB, Cu, Butyl, Buna S, Polyethyl HD & LD, PVC, Polyethyl HDCL, Polysulfone
C	
X	LCS, Al, Nylon

packaging information

Kleen ENV907 is a liquid material, available in a wide variety of containers and delivery methods. Contact your SUEZ representative for details

general cleaning instructions

The following general cleaning procedure can be followed. For the optimum cleaning procedure for your system, contact your SUEZ representative.

1. Inspect cleaning tank, hoses, and cartridge filters. Clean tank and flush hoses if necessary. Install new cartridge filters.
2. Fill cleaning tank with RO permeate or DI water. Turn on agitator or tank recirculation pump.
3. Slowly add Kleen ENV907 to cleaning tank (1 pound [0.45 kg] of product for every 5.6 gal [21L] of water) and allow to mix thoroughly.
4. Check solution temperature. If solution temperature is lower than recommended level, adjust heating control to provide optimum temperature. If manufacturer's recommendation is not available, contact your SUEZ representative.
5. Check solution pH. The solution pH should be 7.2-7.5 or as recommended by the membrane manufacturer. If pH is too low, adjust pH upward with NaOH, or other chemical as recommended by the membrane manufacturer. If pH is too high, adjust with hydrochloric acid.

6. Circulate solution through one stage at a time in the direction of feed flow for 30 minutes. Circulate at the flow rate recommended by the membrane or system manufacturer. If manufacturer's recommendation is not available, contact your SUEZ representative. Pressure should be low enough so that minimal permeate is produced during cleaning, but always less than 60 psig (4.2 kg/cm²).
7. In cases of heavy fouling, the first return flow (up to 15% of the cleaning tank volume) should be diverted to drain to prevent redeposition of removed solids. For optimum results, each stage must be cleaned separately in a multistage system.
8. If the first stage cleaning solution becomes turbid or discolored, dump the tank and prepare a fresh cleaning solution before proceeding. If solution pH or temperature moves out of the recommended range, a new solution should be prepared. In any event, a new cleaning solution should be prepared for each stage.
9. Rinse with RO permeate before returning system to service.
10. When returning unit to service, divert product water to drain until any residual cleaning solution has been rinsed from system.

Depending on the nature of the fouling, a soak period may be necessary for optimum results. Consult your SUEZ representative for details.

safety precautions

A Material Safety Data Sheet (MSDS) containing detailed information about this product is available upon request.

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