TPE3 D 65-60-S BQQE 1 x 230V PN16

Grundfos pump 99272473



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https://www.lenntech.com/grundfos/TPEDS2/99272473/TPE3-D-65-60-S-A-F-A-BQQE.html

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Position	Qty.	Description
	1	**TPE3 D 65-60-S A-F-A-BQQE**



Product No.: On request

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled, permanent-magnet synchronous motor of identical size. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The pump is fitted with a combined temperature- and differential-pressure sensor.

Further product details

The pump is suitable for applications requiring pressure or temperature control and offers following control modes:

- AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands.
- FLOWADAPT. This control mode combines AUTOADAPT with a flow-limitting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve.
- Constant differential pressure. The pump head is kept constant, independent of the flow in the system.
- Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes.
- Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is intalled in the flow pipe, an external temperature sensor must be installed in the return pipe of the system.
- Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors.
- Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed.

Wireless communication between the two power heads is quickly and easily obtained. The pump heads can be set to cascade mode, alternating mode or duty/standby.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

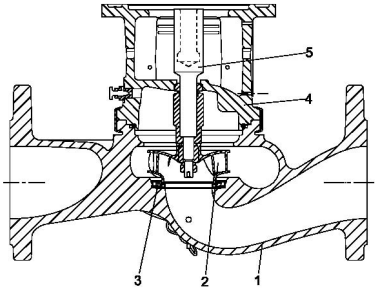
The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

Pump

Pump housing and pump head are electrocoated to improve the corrosion resistance.
Electrocoating includes:
1) Alkaline-based cleaning.
2) Pretreatment with zinc phosphate coating.
3) Cathodic electrocoating (epoxy).
4) Curing of paint film at 200-250 °C.



1: Pump housing
2: Impeller
3: Neck ring
4: Pump head/motor stool
5: Stub shaft

The twin-head pump is designed with two parallel power-heads. A flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.

The pump housing is provided with a replaceable stainles steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

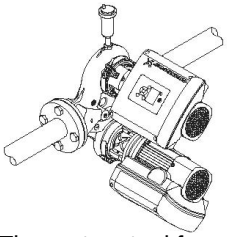
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

Twin-head pumps installed in horizontal pipes must be fitted with an automatic air vent in the upper part of the pump housing. The automatic air vent is not supplied with the pump.



The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

Position	Qty.	Description

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.
The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-10 V
- one configurable digital input or open-collector output
- Grundfos combined temperature and differential pressure sensor (separate connected)
- 24 V voltage supply for sensors
- two signal relay outputs (potential-free contacts)
- the two power heads communicate via wireless GENIair or wired GENI connection
- interface for Grundfos CIM fieldbus module.

Technical data

Controls:

Frequency converter:	Built-in

Liquid:

Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³

Technical:

Rated flow:	18.7 m³/h
Rated head:	3.4 m
Actual impeller diameter:	78 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B

Materials:

Pump housing:	Cast iron EN-JL1040 ASTM A48-40 B
Impeller:	Composite PES/PP 30% GF

Installation:

Range of ambient temperature:	-20 .. 50 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Flange standard:	DIN
Pipe connection:	DN 65
Pressure rating:	PN 16
(@):	340 mm
Flange size for motor:	56C

Electrical data:

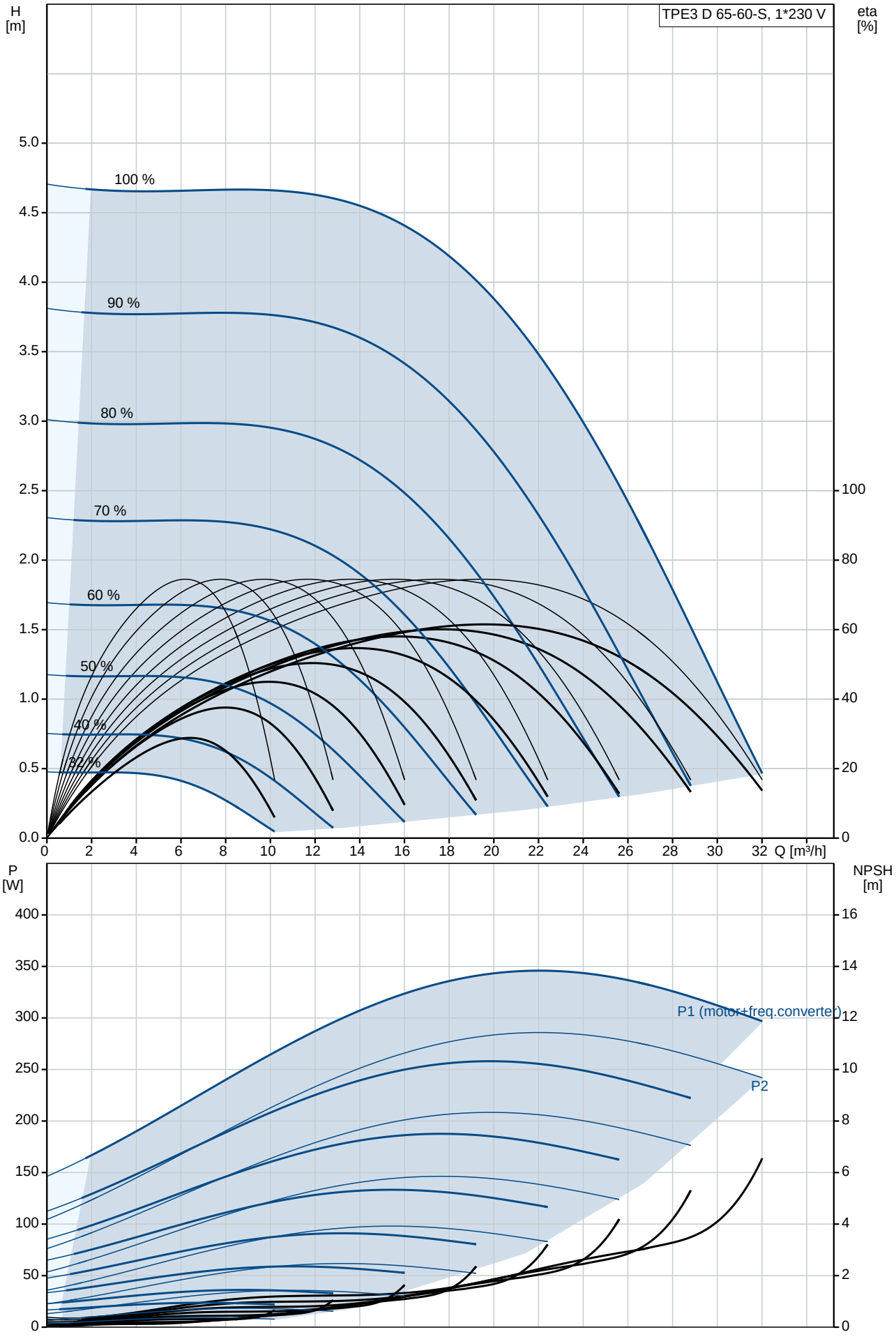
Motor type:	71A
IE Efficiency class:	IE5
Rated power - P2:	2 x 0.37 kW
Mains frequency:	50 Hz
Rated voltage:	1 x 200-240 V
Rated current:	2.40-2.10 A
Cos phi - power factor:	0.96
Rated speed:	360-4000 rpm
Efficiency:	84.0%
Motor efficiency at full load:	84.0 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F

Others:

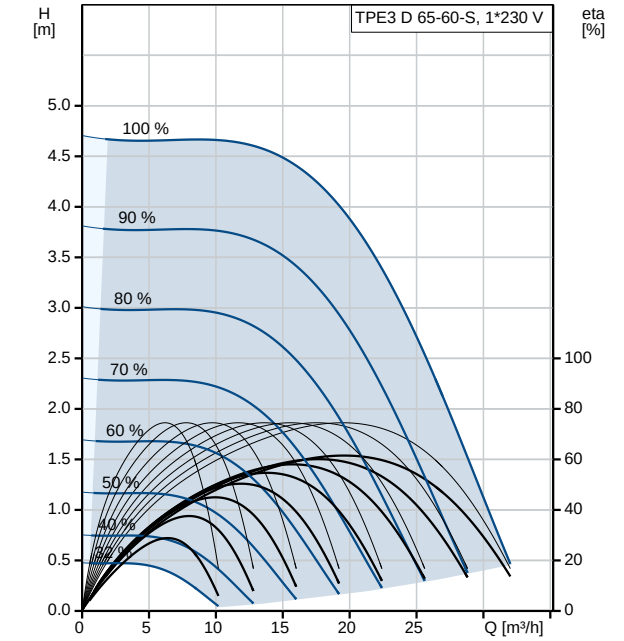
Minimum efficiency index, MEI ≥:	0.7

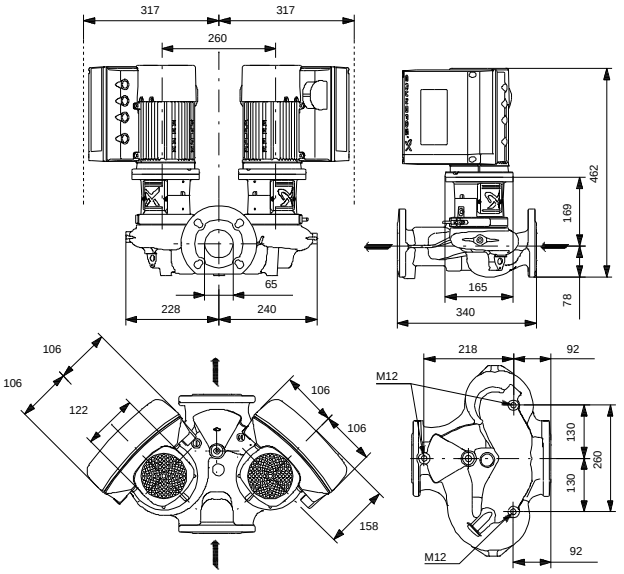
Position	Qty.	Description	
		ErP status:	EuP Standalone/Prod.
		Net weight:	51.5 kg
		Gross weight:	64.8 kg
		Shipping volume:	246 m^3

On request TPE3 D 65-60-S A-F-A-BQQE 50 Hz

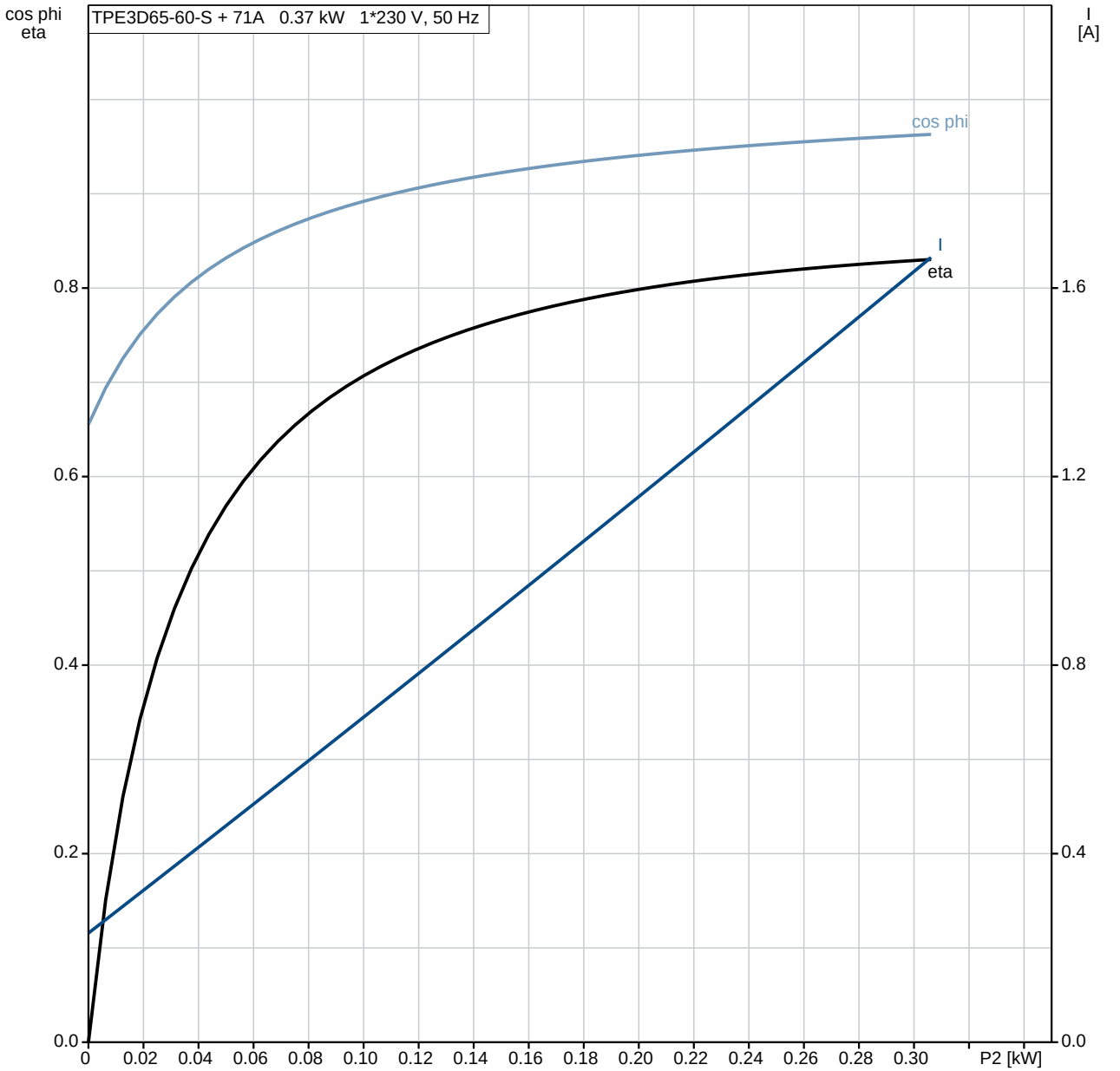


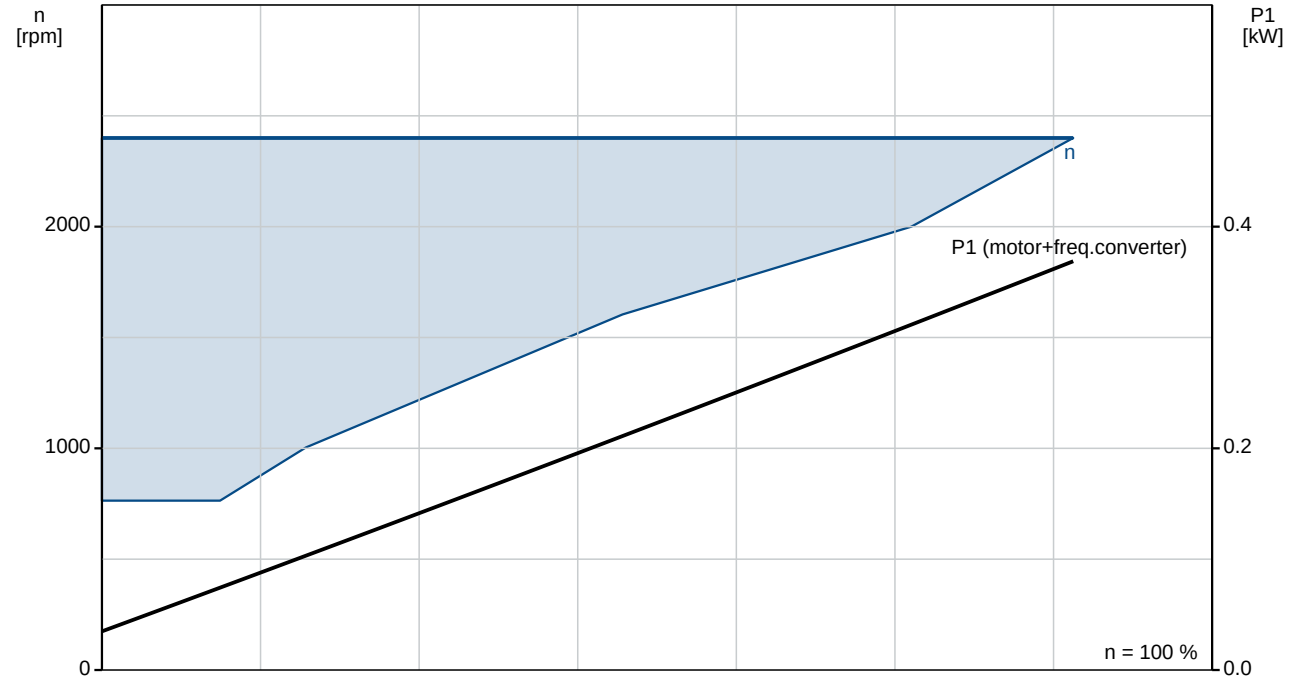
Description	Value
General information:	
Product name:	TPE3 D 65-60-S A-F-A-BQQE
Product No:	On request
EAN number:	On request
Technical:	
Rated flow:	18.7 m³/h
Rated head:	3.4 m
Head max:	60 dm
Actual impeller diameter:	78 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Pump housing:	Cast iron
	EN-JL1040
	ASTM A48-40 B
Impeller:	Composite PES/PP 30% GF
Material code:	A
Installation:	
Range of ambient temperature:	-20 .. 50 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Flange standard:	DIN
Pipe connection:	DN 65
Pressure rating:	PN 16
(@)	340 mm
Flange size for motor:	56C
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	71A
IE Efficiency class:	IE5
Rated power - P2:	2 x 0.37 kW
Mains frequency:	50 Hz
Rated voltage:	1 x 200-240 V
Rated current:	2.40-2.10 A
Cos phi - power factor:	0.96
Rated speed:	360-4000 rpm
Efficiency:	84.0%
Motor efficiency at full load:	84.0 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	YES
Motor No:	99137984
Controls:	
Control panel:	HMI300 - Graphical
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Others:	
Minimum efficiency index, MEI ≥:	0.7
ErP status:	EuP Standalone/Prod.
Net weight:	51.5 kg
Gross weight:	64.8 kg
Shipping volume:	246 m³
Config. file no:	98481493



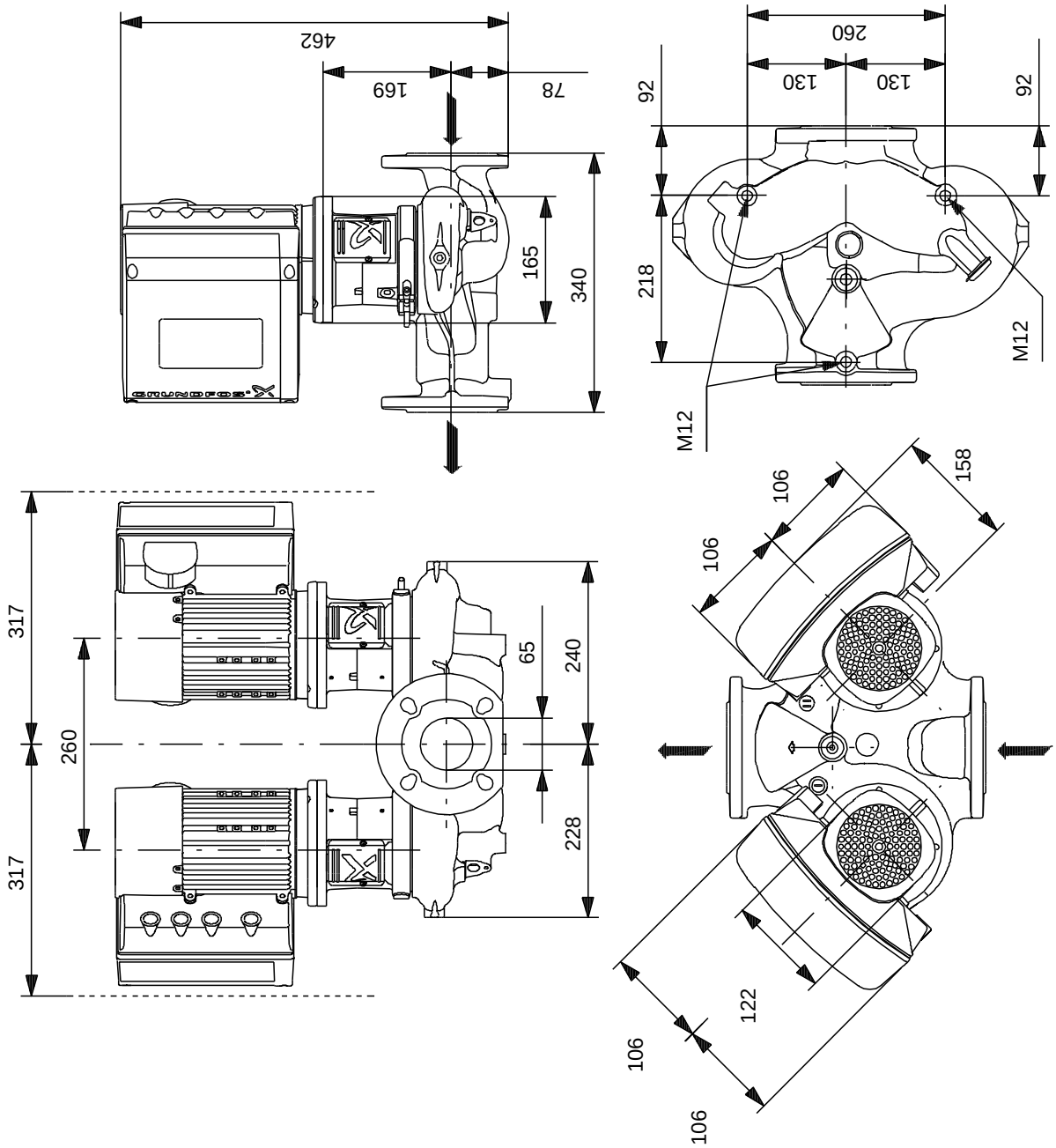


On request TPE3 D 65-60-S A-F-A-BQQE 50 Hz



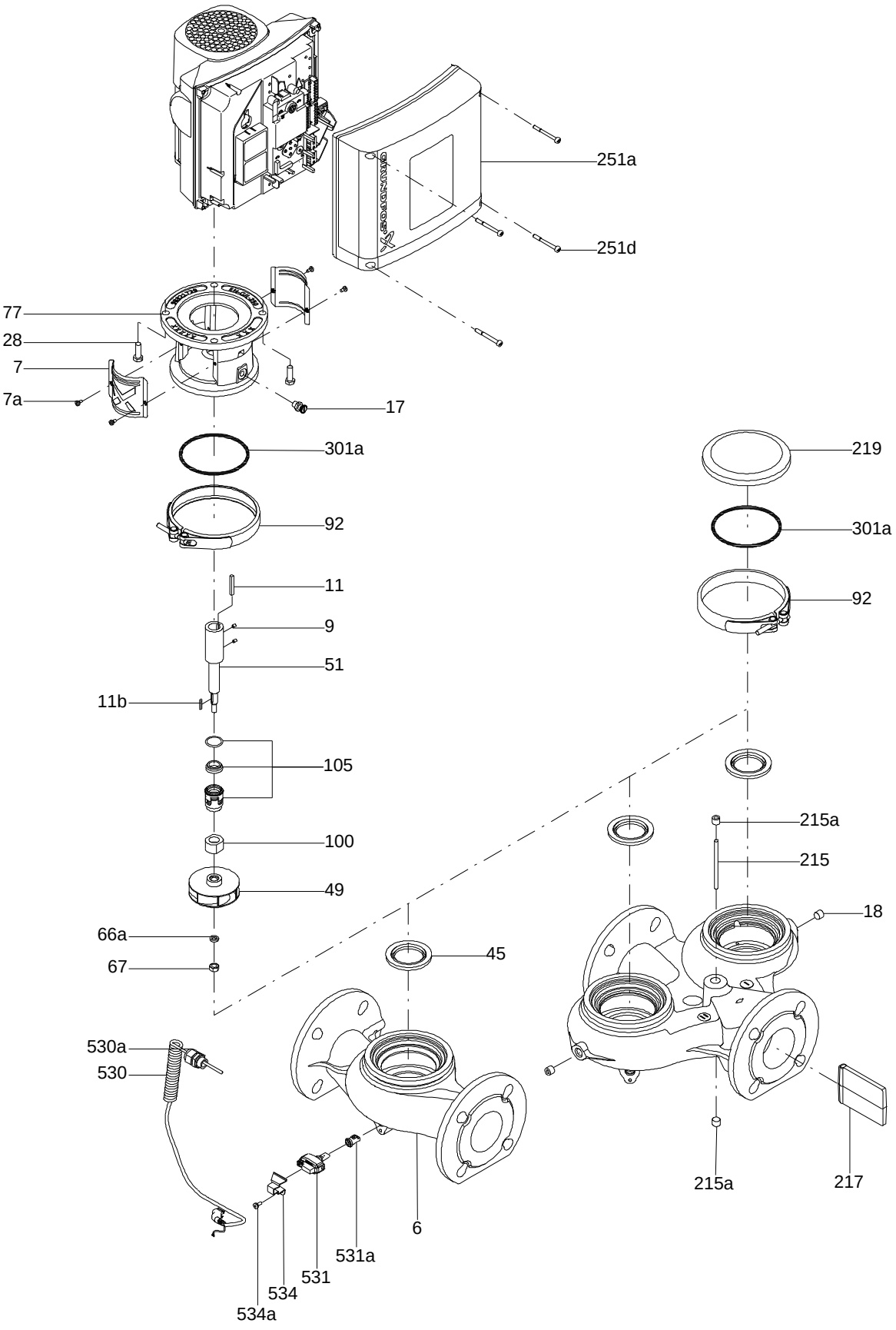


On request TPE3 D 65-60-S A-F-A-BQQE 50 Hz

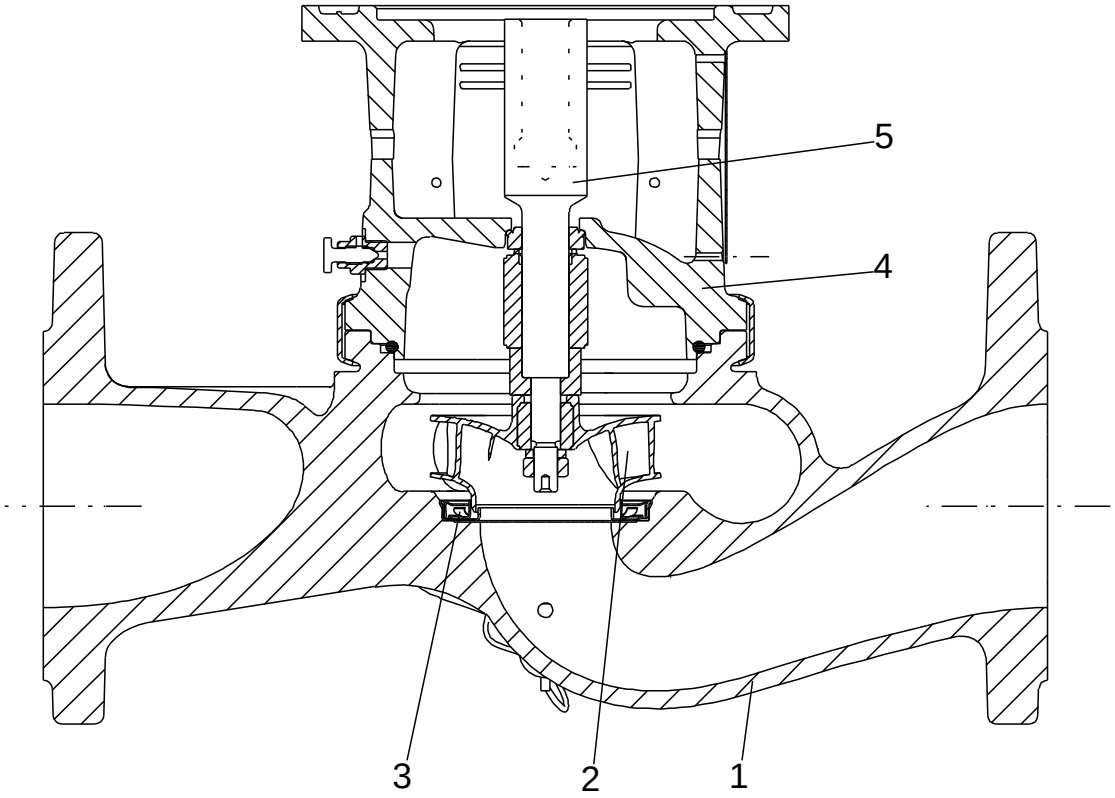


Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view

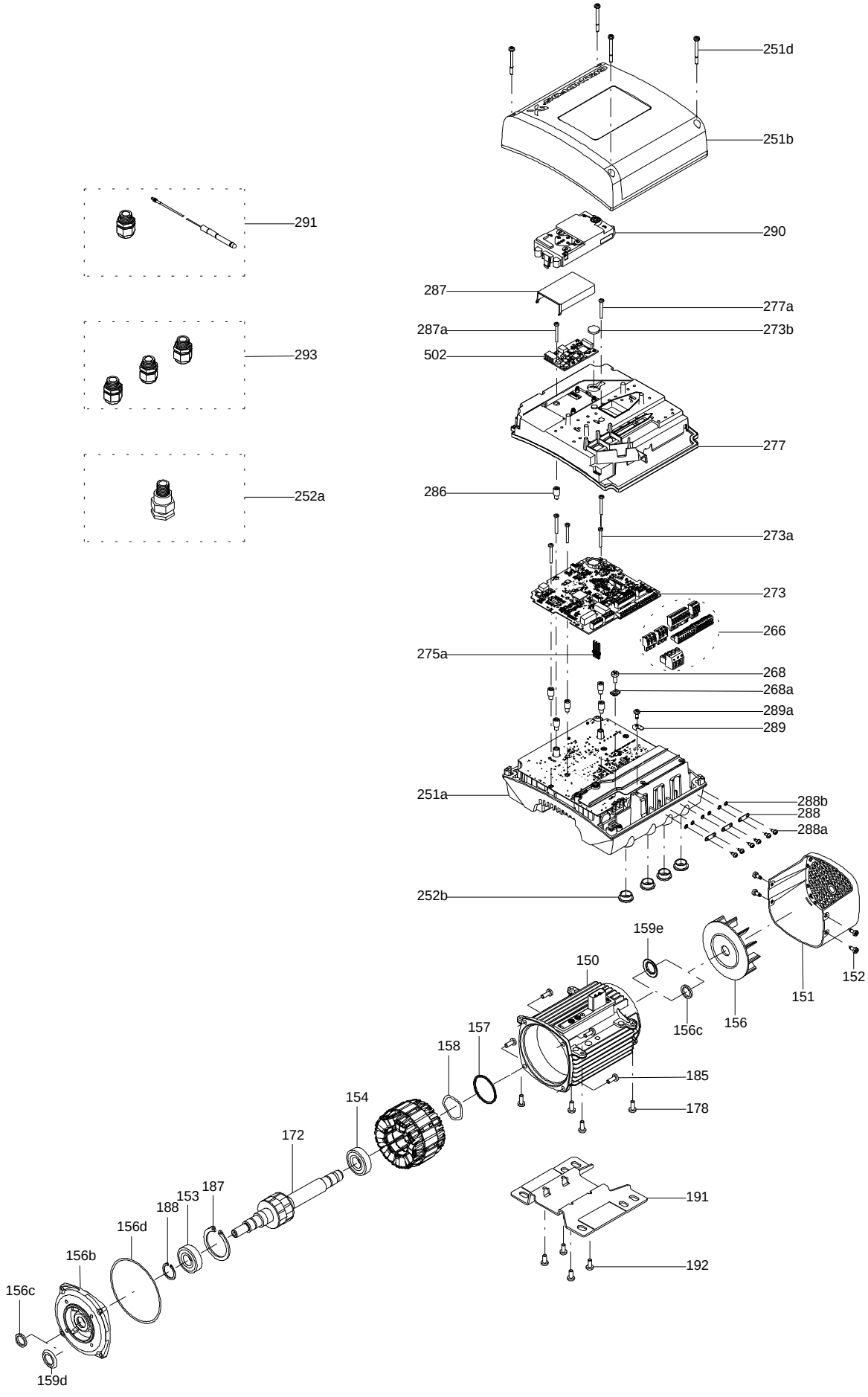


Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list TPE3 D 65-60-S, Product No. On request
Valid from 23.9.2013 (1339)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
-	Motor				2	pcs
	Terminal				3	
	Pan head thread forming screw				4	
150	Stator housing				1	
150	Stator				1	
151	Fan cover				1	
152	Pan head thread forming screw				6	
152	Pan head thread forming screw				1	
152	Pan head thread forming screw				1	
152	Pan head thread forming screw				4	
153	Ball bearing		Designation: 6304.2Z.C3.SYN		1	
154	Ball bearing		Designation: 6204.2Z.C3.SYN		1	
156	Fan				1	
156b	Flange				1	
156d	Gasket		Internal diameter: 114,80		1	
			Outer diameter: 121,20			
			Thickness: 0,25			
157	O-ring		Diameter: 47		1	
			Material type: NBR			
			Thickness: 3			
158	Retaining ring				1	
158	Waved washer				1	
159c	Seal ring				1	
159c	Seal ring				1	
172	Shaft w/rotor				1	
172a	Parallel key				1	
173a	Base				1	
185	Cross recess Pan head screw				4	
186	Drain plug				3	
187	Lock ring				1	
203	Terminal plug				1	
251a	Control box				1	
251b	Control box				1	
251d	Pan head thread forming screw				4	
266	Connector plug 3-pole				1	
266	Connector plug 3-pole				1	
266	Connector plug 8-pole				1	
266	Connector plug 8-pole				1	
266	Connector plug 8-pole				1	
266	Connector plug 2-pole				1	
266	Connector plug 10-pole				1	
268	Pan head screw				1	
273	Funct. Module cpl.				1	
273b	Battery				1	
275a	Pin				1	
277	Isolation cover				1	
277a	Cross recess Pan head screw				1	
277a	Cross recess Pan head screw				1	
277a	Cross recess Pan head screw				4	
286	Spacer				1	
287	Cover				1	
288	Wire clamp				3	
288b	Washer				6	
289	Wire clamp				1	
290	Control panel, cpl.				1	
300	Plug cpl.				4	
301	Jumper				1	
-	Guard				4	pcs
7	Guard				1	

	Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
	7a	Pan head screw				2	
	66	Lock washer				2	
-		Motor stool cpl.				2	pcs
	17	Air vent screw				1	
	28	Hex head cap screw		Length (mm): 25		4	
				Thread: UNC 3/8"			
	77	Motor stool				1	
-		Pump housing cpl.				1	pcs
	6	Pump housing				1	
	18	Plug				4	
	45	Neck ring cpl.				2	
	215	Guide pin				1	
	217	Valve flap				1	
-		Shaft seal cpl.				2	pcs
	105	Shaft seal				1	
-		Shaft cpl.				2	pcs
	9	Socket set screw				3	
	11b	Key				1	
	51	Shaft				1	
	66a	Wedge lock washer				1	
	67	Lock nut		Thread: M8		1	
-	49	Impeller cpl.				2	pcs
		Impeller cpl.				1	
	100	Spacer ring				2	pcs
-	531	Sensor				2	pcs
		O-ring				1	
	530	Cable				1	
	531	Sensor				1	
	534	Bracket				1	
	534a	Pan head thread forming screw				1	
	534	Bracket				2	pcs
	534a	Pan head thread forming screw				2	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated.
Data may be subject to alterations without further notice.
Please contact us to verify the data above is still accurate/up-to-date.

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